IBM

STG - Systems

Option Packaging Instruction : Packaging BOM 59Y3809 - Tape Enablement Kit No . SG-P-02129 Rev. 0
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General Information

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Section 1 : Option P/N Reference

For latest level where used on this packaging BOMS reference Product Manager

BOM COMPONENTS FOR ITEM NUMBER 59Y3809

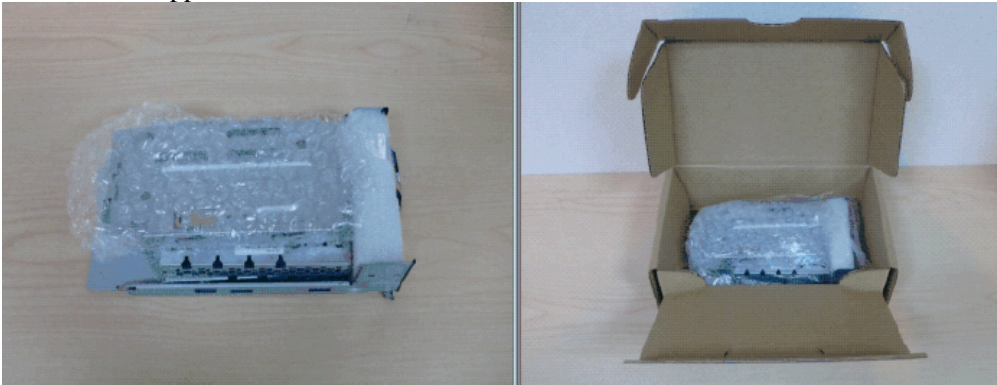| Comp number	Quantity	Basic name	Description
43X3172	1.0000	SHIP MATL	SHIPGROUP CART
6934015	10.0000	CUSHION	███████
46D2114	20.0000	TAPE	PRINTED IBM
75H8621	2.0000	CONTAINER	UNIT CARTON
6937292	1.0000	LABEL	ESD
72X5909	1.0000	BAG	ESD
10L2444	1.0000	BAG	POLY BAG
76H2016	1.0000	LABEL	███████

Section 2 : Packaging Instructions

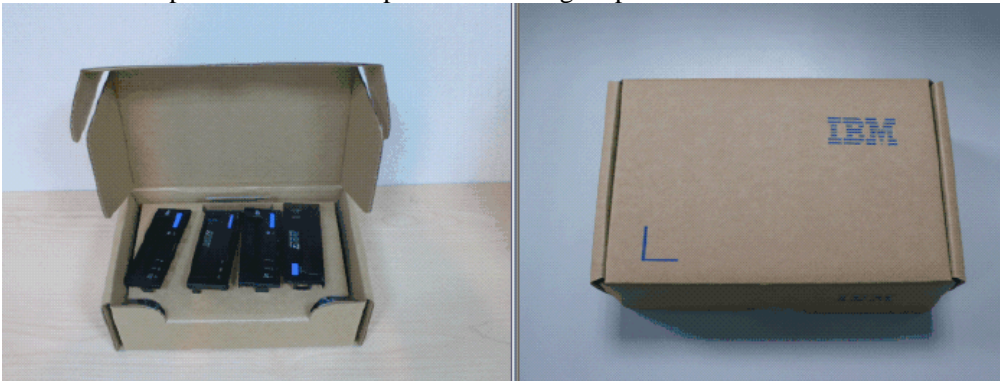2.1 - Location folding carton P/N 43X3172 and assemble if need be.

2.2 - Wrap long metal brackets in bubble-wrap P/N 6934015 (16" x 12" piece) and tape it with logo tape P/N 74F5698.

2.3 - Place wrapped metal brackets into carton P/N 75H8621.

2.4 - Place the plastic bezel and tape close with logo tape P/N 74F5698.

2.5 - Find bezel and wrap it in an additional 16" x 24" piece of bubble-wrap P/N 6934015.
   - Place bezel and carton P/N 75H8621 into carton P/N 43X3172 as shown below.

2.6 - Place wrapped cables in between bezel and carton P/N 75H8621

2.7 - Locate riser cage and place into ESD bag P/N 72X5909 and seal bag with ESD seal P/N 6937292.

2.8 - Place the bagged riser cage in carton P/N 75H8621 making sure the printed circuit board side of the cage is on the side of the carton with the top flap.

2.9 - Flip the divider over on top of the bagged cage, shut the tuck-lock and seal with IBM logo tape P/N 46D2114.

2.10 - Place boxed riser card cage in the carton as shown.

2.11 - Place additional option items into 43X3172.

2.13 - Tape carton closed with IBM logo tape P/N 46D2114.

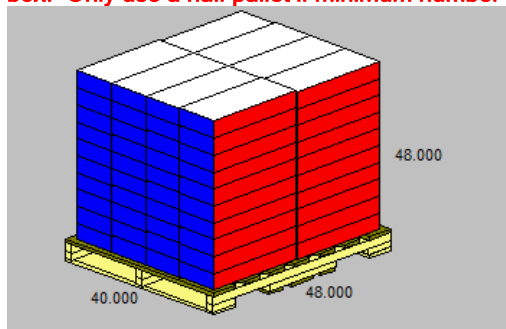2.14 - Place printed option label P/N 76H2016 on the top of the carton.

Section 3 : Palletization Instructions

US Shipments Only:

3.1.1 - Place up to 80 options on a full size pallet P/N 6038887 or 40 options on a half pallet P/N 6038888 in even quantities.

Quantity	Half Pallet 6038888	Full Pallet 6038887	Over-pack TBD 50lb Max	Multiple Over-packs	No Pallet - Ship Individual
1					X
2-5			X		X
6-19				X	X
20-40	X				
41-80		X			

****Note - Each over-pack box shipping without a pallet should not exceed 50lbs, if over, need to get a second over-pack box. Only use a half pallet if minimum number on the chart is met .****

3.1.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See P/N 92F6168 - "Best of Breed" Pallet Unitization.

3.1.3 - Place two pallet labels P/N 33G6283 on the front and left sides of the pallet load.
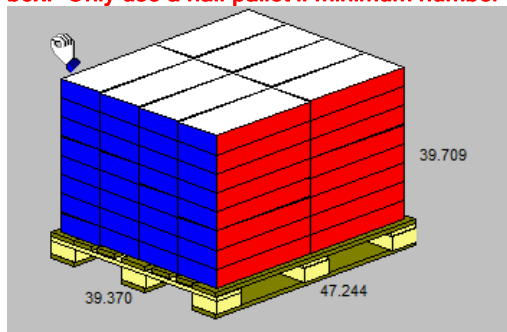
WW Excluding US Shipments:

3.2.1 - Place up to 64 options on a full size pallet P/N 7310275 or 32 options on a half pallet P/N 7373961 in even quantities.

Quantity	Half Pallet 7373961	Full Pallet 7310275	Overpack TBD 50lb Max	Multiple Over-packs	No Pallet - Ship Individual
1					X
2-5			X		X
6-19				X	X
20-32	X				
33-64		X			

****Note - Each over-pack box shipping without a pallet should not exceed 50lbs, if over, need to get a second over-pack

box. Only use a half pallet if minimum number on the chart is met .**

3.2.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See P/N 92F6168 - "Best of Breed" Pallet Unitization.

3.2.3 - Place two pallet labels P/N 33G6283 on the front and left sides of the pallet load.

Records and Controlled Documents

References
Document Management
Revision History
Approval Information
  Frank SF Chen/Taiwan/IBM - Approved on 4/8/10 5:58:21

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End of Document