

General Information

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QMX is located at [http://d01db034.pok.ibm.com/q\\_dir/qmx/serv/qroweb.nsf](http://d01db034.pok.ibm.com/q_dir/qmx/serv/qroweb.nsf)  
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## Section 1 : Option P/N Reference

\*\*\*For latest level where used on this packaging BOMS reference Product Manager\*\*\*

### BOM COMPONENTS FOR ITEM NUMBER 69Y5043

Comp number	Quantity	Basic name	Description
13H6475	1.0000	LABEL	Unit Security
6937292	1.0000	LABEL	
25P1013	1.0000	SHIP MATL	Carton
69Y5043	2.0000	SHIP MATL	Convolutd

## Section 2 : Packaging Procedure:

- 2.1 - Take and assemble if not already assembled option carton P/N 25P1013.
- 2.2 - Place the cushion P/N 69Y5043 in the carton with the convoluted side up in the box.



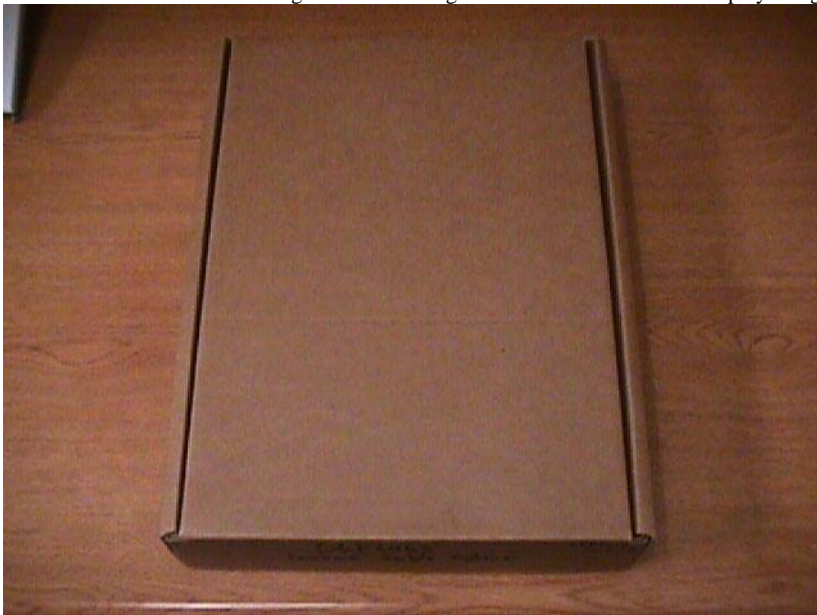
- 2.3 - Center the supplier prepared bagged parts into the box as shown.



- 2.4 - Place convoluted urethane cushion P/N 69Y5043 on top with the convoluted side facing the hardware as shown below.  
 - Place the user manual or other document in top side of the cushion.



- 2.5 - Close carton 25P1013 using the front locking tabs as shown and seal the flap by using IBM security seal 13H6475.



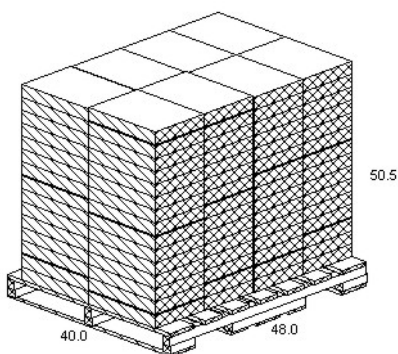


## Section 3 : Palletization Instructions

### 3.1 US Shipments Only:

3.1.1 - Place up to 120 systems on a full size pallet P/N 6038887 or 60 on a half pallet P/N 6038888 in even quantities.

Quantity	Half Pallet 6038888	Full Pallet 6038887	Overpack TBD	No Pallet - Ship Individual
1				X
2-29			X	
30-60	X			
61-120		X		



3.1.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See 92F6168 - "Best of Breed" Pallet Unitization.

3.1.3 - Place two pallet labels (33G6283) on the front and left sides of the pallet load.

### 3.2 WW Excluding US Shipments:

3.2.1 - Place up to 104 options on a full size pallet P/N 7310275 or 54 on a half pallet P/N 7373961 in even quantities.

Quantity	Half Pallet 7373961	Full Pallet 7310275	Overpack TBD	No Pallet - Ship Individual

1				X
2-29			X	
30-54	X			
55-104		X		

3.2.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See 92F6168 - "Best of Breed" Pallet Unitization.

3.2.3 - Place two pallet labels (33G6283) on the front and left sides of the pallet load.

#### Records and Controlled Documents

##### References

Document Management

Revision History

Approval Information

Frank SF Chen/Taiwan/IBM - Approved on 4/12/10 6:23:21

##### Editors

History Log

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