



**Blade Server Packaging Instructions: Blade Expansion Units,
PKG BOM 25P1372**

STG - Systems
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Online Version is the Master

Server Packaging Instructions: Blade Expansion Units

NOTE: This document is designed to be used online. You are responsible to use only the “Production” version online.

IMPORTANT NOTICE: The Federal Aviation Administration requires certification that packages shipped by air do not contain explosives, hazardous materials, incendiaries or other destructive devices. Therefore, just prior to sealing the carton, you must inspect its contents to confirm that it contains only parts specified on the IBM bill of materials. If the contents meet specifications, then seal the carton with IBM logo tape or another tamper evident indicator specified on the bill of materials. The logo tape or tamper evident seal will indicate that the carton can be certified to meet FAA standards for air shipment. If you discover parts or devices that appear suspicious (whether or not potentially explosive), carefully secure the carton on the line and notify IBM management promptly.

- Information contained in this document is for reference purposes only.

- Process and Part Numbers may vary in each manufacturing location.

- Refer to local site procedures and Bill of Materials for any substitutions.

- No deviation is to be made to the overall assembly without prior written approval from the responsible Packaging Engineer.

▼ Procedure Description

▼ Procedure Text

Blade Server Packaging Instructions: Double Wide Blades PKG BOMs 25P1271 & 25P1368

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Section 1 - Unit Packaging

1.1 Assemble carton 22K8201 as shown below.



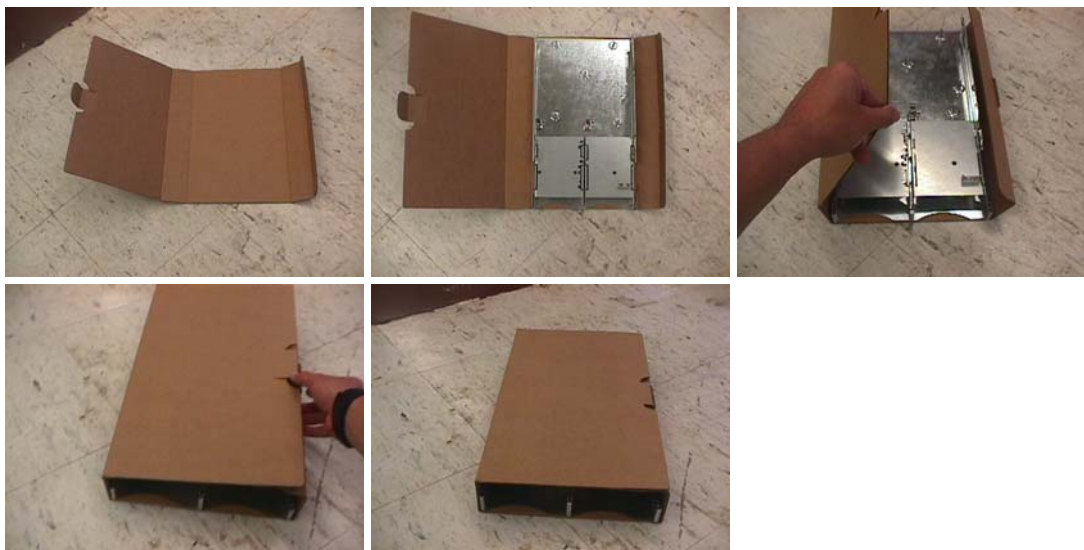
1.2 Place the unit in ESD bag, 37L8109 and seal with ESD label 6937292..





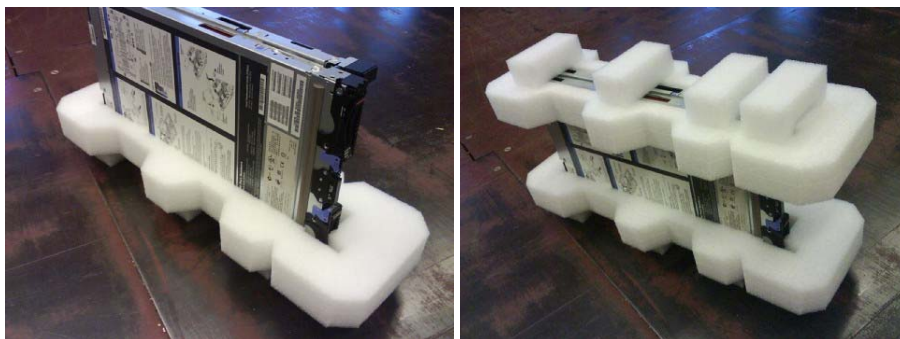
1.3 Locate insert 01R3803 and position the blade expansion unit as shown below. Fold and close the flap of insert 01R3803 as shown below.

NOTE: The ESD bag has been removed to illustrate the proper product orientation.



1.4 Place the unit with the ESD bag into the cushions 59Y4087 and 59Y4088 as shown below. The cushion has a front and a rear. The front has a slot cut out. The rear of the cushion is square.

NOTE: The following photos show a blade, but the process is identical for blade expansion units. Not shown are the insert and ESD bag.



1.5 Place the unit with cushion into carton as shown below.



NOTE: Place the instruction manual on top of the cushion set/product.

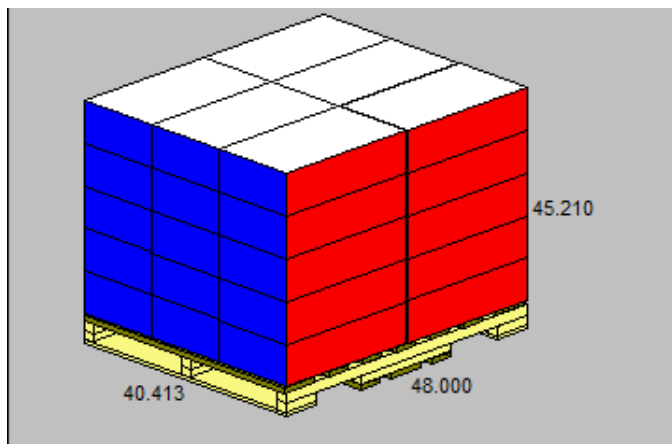
1.6 Reference QMX document SG-P-01486 "Special Packaging Labeling Guidelines" which may contain additional labeling requirements.

1.7 Close and seal carton using IBM approved clear tape.



Section 2 - Worldwide Palletization

2.1 - Place up to 30 units on a full size pallet.



1-4 Units	Ship Individually
5-15 Units	Ship on half pallet (using filler cartons as necessary)
16-30 Units	Ship on a full sized pallet (using filler cartons as necessary)

2.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See 92F6168 - "Best of Breed" Pallet Unitization or QMX document P-04146.

2.3 - Place two pallet labels (33G6283) on the front and left sides of the pallet load.

Section 3 - Materials Listing (BOM)

OEM/Blank Version: World Wide Packaging BOM 25P1372

Part Number	Description	Quantity
01R3803	Corrugated Insert	1
22K8201	2x OEM Blade Carton	1
59Y4087	Left Fabricated PE Cushion	1
59Y4088	Right Fabricated PE Cushion	1
37L8109	ESD Bag	1
6937292	ESD Label	1
6272199	Clear Tape	as needed

- ▶ **General Information**
- ▶ **Summary of Changes**
- ▶ **Approval Information**

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