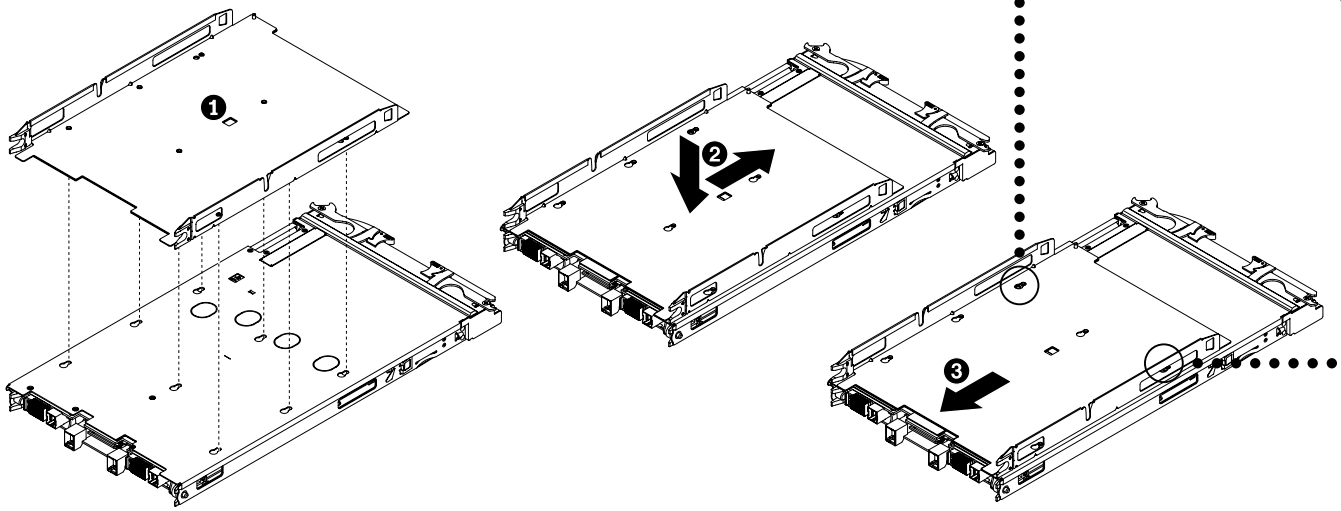
Scalability Tray Installation



1. Align scalability tray flush with blade in the start position.
2. Pressing down firmly on the middle of the tray, push the tray forward until there is an audible click on each side.
3. Pull tray back to make sure it is not loose.
4. Look in holes to ensure spring plates are engaged.

Start Position

128 mm

228 mm

Red Outline is for Die Cut ONLY!

MANUFACTURING NOTES:

1. Graphics shall conform to the Artwork above.
2. Ink colors to match PMS Black C.
3. Font: Helvetica
4. Refer to label print part number 44X2249 for manufacturing and material notes.

Must conform to Eng. Spec:	80X2324
Tolerances unless noted: Linear ±	0.3

SI metric

0 mm 25

IBM®

Art Part number 68Y7815

EC number	Date
N24615A	1/19/10
N24615	11/5/09

ID approval: JM

Eng approval: SR

Title: Label, Click and Scale

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