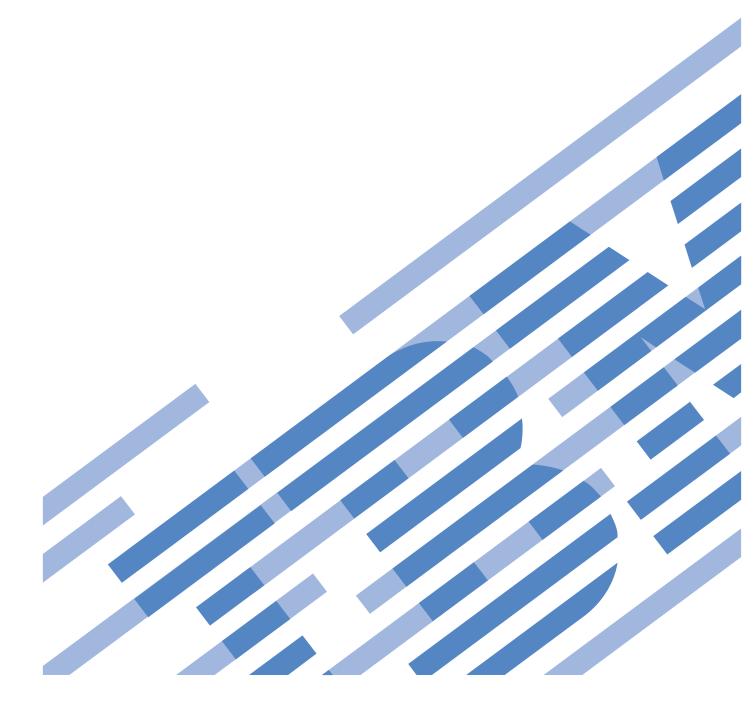
# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure Last Modified 8/11/2015 6:28 PM



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#### Power775 Rear Door Heat Exchanger (RDHX) Service Procedure

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#### 1 GENERAL

#### 1.1 Release / Revision History

File Name	Date	Description
"p775_rdhx.pdf"	8/11/2015	Initial Release

Table 1 Release / Revision History

#### 1.2 Where to find this document

The current "Power775 Rear Door Heat Exchanger (RDHX) Service Procedure Service Procedure" document is "p775 rdhx.pdf" which is to be downloaded from:

InfoCenter Website: <a href="http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7ee2/p7ee2kickoff.htm">http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7ee2/p7ee2kickoff.htm</a> Click "PDF files for the IBM Power 775 (9125-F2C) removing and replacing parts"

Under "Thermal components", click "Rear Door Heat Exchanger (RDHX)" to download PDF "p775 rdhx.pdf"

This is the only valid source for the latest Power775 Rear Door Heat Exchanger (RDHX) Service Procedure Service Procedure.

#### 1.3 Required Documents

Document	PN	Location
Safety Notices http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf	Doc# G229-9054	InfoCenter *

**Table 2 Required Documents** 

#### 1.4 Related Documents

Document	PN	Location

**Table 3 Related Documents** 

<sup>\*</sup>InfoCenter Website: <a href="http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7ee2/p7ee2kickoff.htm">http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7ee2/p7ee2kickoff.htm</a>

<sup>\*</sup>InfoCenter Website: http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7ee2/p7ee2kickoff.htm

### 1.5 Abbreviations

Abbreviation	Definition	Details
CEC	Central Electronic Complex	Also referred to as the node.
DCCA	Distributed Conversion and Control Assembly	The power supplies for the CEC and DE are called the CEC DCCA and DE DCCA respectively.
DE	Disk Enclosure	
GPFS	Global Parallel File System	IBM's file system utilizing software RAID
HDD	Hard Disk Drive	This also means hard drive
LED	Light Emitting Diode	
PCB	Printed Circuit Board	
RAID	Redundant Array of Inexpensive Disks	
SAS	Serial Attached SCSI	Protocol used for direct attached storage
SSR	Systems Services Representative	IBM Service personnel
SSD	Solid State Drive	
UEPO	Unit Emergency Power Off	
RDHX	Rear Door Heat Exchanger	Rear Door Heat Exchanger hose connections.

#### **2 OVERVIEW**

This section is an overview only. Do not start the service procedure until Section 3 which contains the detailed steps.

#### 2.1 Safety Notices

Read "Safety\_Notices "available from InfoCenter – see Section 1.3. http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf

The following cautions apply to all Power775 service procedures:

#### **CAUTION:**

Energy hazard present and Shorting might result in system outage and possible physical injury. Remove all metallic jewelry before servicing. (C001)

#### **CAUTION:**

The doors and covers to the product are to be closed at all times except for service by trained service personnel. All covers must be replaced and doors locked at the conclusion of the service operation. (C013)

#### **CAUTION:**

Servicing of this product or unit is to be performed by trained service personnel only. (C032)

The following notices specifically pertain to this Power775 service procedure.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



CAUTION:

The weight of this part or unit is 31.75 kg (70 lbs.). It takes two persons to safely lift this part or unit. (C009)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)



**CAUTION:** Chemical resistant gloves are needed for this procedure. (L014)

#### 2.2 Confirm how you got to this Power 775 RDHX Service Procedure

You should be performing this procedure if you have determined that the RDHX needs replacement.

You should have downloaded this procedure from:

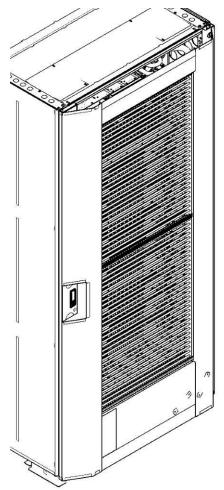
InfoCenter Website:

http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7ee2/p7ee2kickoff.htm

This is the only valid source for the latest Power775 RDHX Service Procedure

#### 2.3 RDHX Description

Refer to Figure 1 RDHX Location; the RDHX is the rear cover on the back of the system.



**Figure 1 RDHX Location** 

#### 2.4 Background

The Rear Door Heat Exchanger (RDHX) cools the hot air exiting the system by transferring the heat to water using an air to water heat exchanger core located within the rear door. The RDHX has a supply and return water connection to the supply and return rack manifolds. The door is attached to the back of the rack by 2 hinge pins and a latch mechanism holds the door closed.

#### 2.5 Concurrency

The RDHX is concurrently maintainable. The water flow through the RDHX is in parallel with the CECs and Disk Enclosures so the RDHX can be removed without affecting the water cooling to these components.

#### 2.6 Weight

The RDHX weighs 31.75 kg (70 lbs.) when empty. Do not attempt to transport the RDHX if it contains water.

#### 2.7 Required SSRs and Roles

Two IBM SSRs (Systems Services Representative) are required to perform this procedure.

#### 2.8 Estimated Service Time

The estimated service time for this procedure is 2 hours.

#### 2.9 Required Tools

The following list contains all of the tools required to complete this procedure:

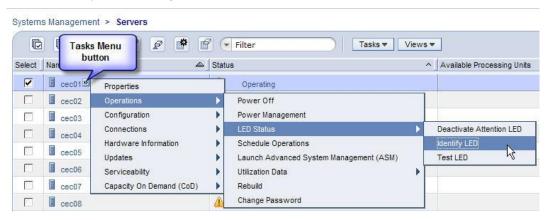
• Fill and Drain Tool (P/N 45D6928)

#### 3 SERVICE PROCEDURE

#### 3.1 Activate the Frame Identify LEDs <= SSR TASK

Identify the system to be repaired by turning on CEC and frame identify LEDs.

- STEP 1 Identify the frame which needs this repair action and locate the HMC that manages this frame.
- STEP 2 In the Navigation menu on the HMC, expand **Systems Management** then select **Servers**.
- STEP 3 Place a checkmark in the Select column of any Server that is located in the frame you want to flash the UEPO Switch Identify LED on.
- STEP 4 From the **Tasks** menu *select* **Operations -> LED Status -> Identify LED** (see Figure 2 HMC Systems Management).



**Figure 2 HMC Systems Management** 

STEP 5 In the window titled **Identify LED, Select Enclosure** *select* **System Unit Bulk Power Assembly** then *click* the **List FRUs...** button (see Figure 3 Identify LED, Select Enclosure Window).

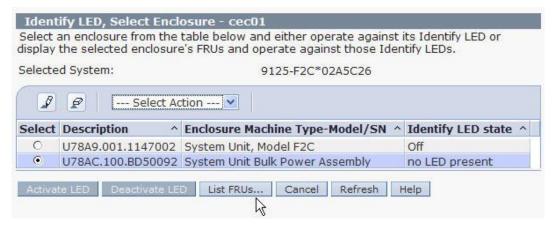


Figure 3 Identify LED, Select Enclosure Window

STEP 6 In the window **Identify LED, Select Location,** place a checkmark in the Select column for **U78AC.100.**[Serial#]-D1 and then *click* the **Activate LED** button (see Figure 4 Identify LED, Select Location Window)

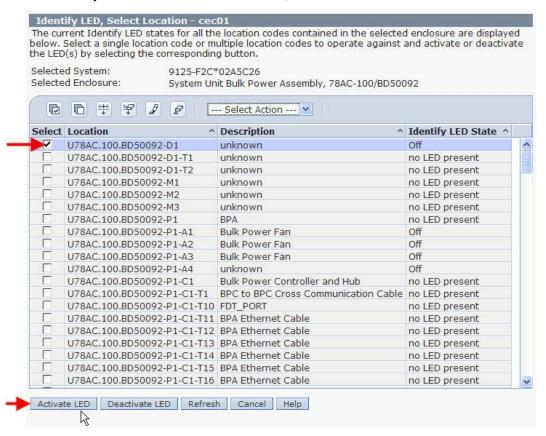


Figure 4 Identify LED, Select Location Window

STEP 7 Locate and confirm the frame selected now has a flashing UEPO Switch LED and it is the correct frame to perform this service action on.

#### 3.2 Replace the Rear Door Heat Exchanger <= SSR TASK

STEP 8 Unpack the replacement RDHX; remove it from the shipping container.



CAUTION:

The weight of this part or unit is 30 kg (70 lbs.). It takes two persons to safely lift this part or unit. (C009)







STEP 9 Open the RDHX using the rear door latch (see Figure 5 RDHX Open).

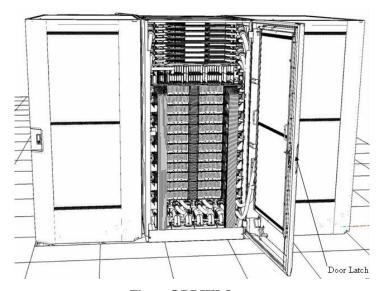


Figure 5 RDHX Open

STEP 10 Disconnect the RDHX Hoses on the defective RDHX.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present (L016).



CAUTION: Protective eyewear is needed for the procedure (L011).



CAUTION: Chemical resistant gloves are needed for this procedure (L014).

From the rear side of the system, open the RDHX and disconnect the RDHX supply hose and return hose (see Figure 6 RDHX Supply Hose and Return Hose). Pull back on the ribbed collar on the quick connects to disconnect the hoses.

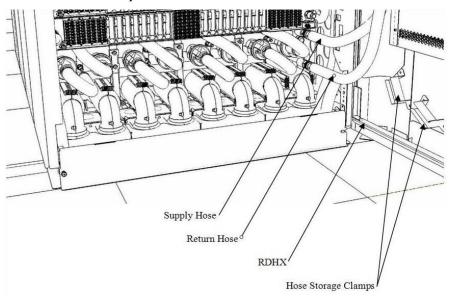


Figure 6 RDHX Supply Hose and Return Hose

STEP 11 Place RDHX Hoses in Storage Clamps on the defective RDHX.

Place supply hose and return hose in the storage clamps on the door (see Figure 7 Supply Hose and Return Hose in Storage Clamps).

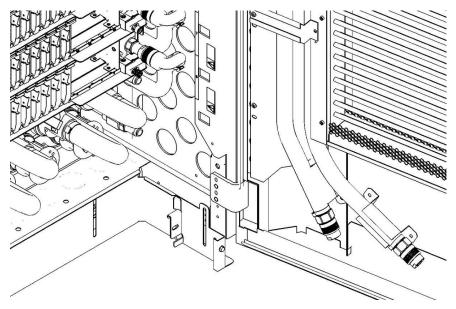


Figure 7 Supply Hose and Return Hose in Storage Clamps

STEP 12 Drain the defective RDHX.

Drain the RDHX by performing the Power775 Rear Door Heat Exchanger (RDHX) Drain Procedure, in Appendix B.

STEP 13 Open the RDHX door completely

Open the door completely (see Figure 8 RDHX Completely Open).

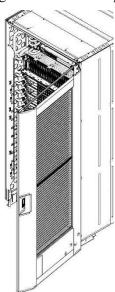


Figure 8 RDHX Completely Open

STEP 14 Lift the defective RDHX.



**CAUTION** 

The weight of this part or unit is 30kg (70lbs.). It takes two persons to safely lift this part or unit. (C009)







Using the handles, lift the door off the hinge pins (see Figure 9 RDHX Removed).

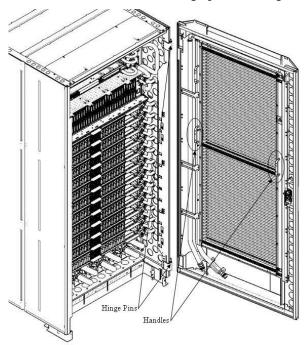


Figure 9 RDHX Removed

STEP 15 Place defective RDHX on the shipping container from where the new RDHC was removed.

#### STEP 16 Install replacement RDHX.

Lift the RDHX by its handles (see Figure 9 RDHX Removed).

Align the RDHX with the lower hinge pin. Allow the door to drop about halfway onto the lower hinge pin (see Figure 9 RDHX Removed).

Align the RDHX on the upper hinge pin.

The door should now be fully engaged on both hinge pins.

Note: the lower hinge pin is longer than the upper hinge pin, so the door must be installed on the lower hinge pin first.

#### STEP 17 Pressure Test and Fill the replacement RDHX.

Pressure test the RDHX by performing the Power775 Rear Door Heat Exchanger (RDHX) Pressure Test Procedure, in Appendix A.

Fill the RDHX by performing the Power775 Rear Door Heat Exchanger (RDHX) Fill Procedure, in Appendix C.

#### STEP 18 Connect RDHX Hoses

Connect the RDHX supply hose (the shorter hose) to the supply manifold connection port which is the upper port (see Figure 10 Supply Hose and Return Hose Connection and Figure 11 RDHX Hoses Aligned with Manifolds). To connect the quick connect align the plug with the socket and push the socket onto the plug. Do not pull back on the ribbed collar or the quick connect may not latch.

Connect The RDHX return hose (the longer hose) to the return manifold connection port which is the lower port (see Figure 10 Supply Hose and Return Hose Connection and Figure 11 RDHX Hoses Aligned with Manifolds). To connect the quick connect align the plug with the socket and push the socket onto the plug. Do not pull back on the ribbed collar or the quick connect may not latch.

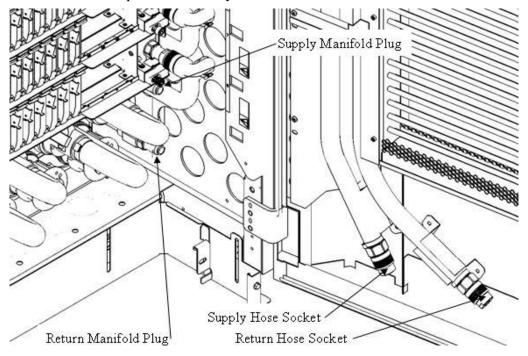


Figure 10 Supply Hose and Return Hose Connection

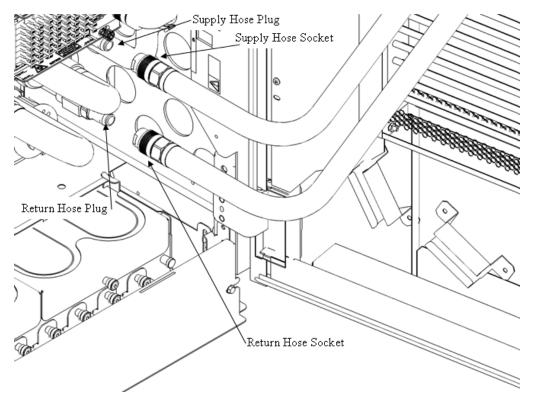


Figure 11 RDHX Hoses Aligned with Manifolds

STEP 19 Close and Latch RDHX

Close and latch the RDHX (see Figure 5 RDHX Open).

#### 3.3 Deactivate the Frame Identify LEDs <= SSR TASK

When the use of the UEPO Identify LED is complete, turn it off by selecting it in the list in **Identify LED, Select Location** and then *click* the **Deactivate LED** button (see Figure 12 Identify LED, Select Location Window).

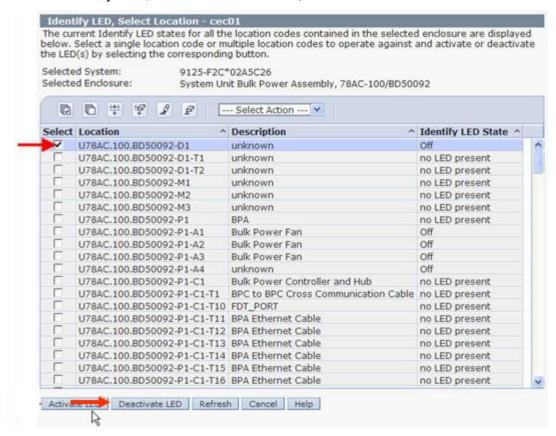


Figure 12 Identify LED, Select Location Window

STEP 21 *Click* the **Cancel** buttons to close the **Identify LED** windows.

## 3.4 End of Power775 Rear Door Heat Exchanger (RDHX) Service Procedure Service Procedure

## 4 APPENDIX A: POWER775 REAR DOOR HEAT EXCHANGER (RDHX) SERVICE PROCEDUREPRESSURE TEST PROCEDURE

#### 4.1 Safety Notices

Read "Safety Notices" available from InfoCenter: <a href="http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf">http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf</a>

The following cautions apply to all Power775 service procedures:

#### **CAUTION:**

Energy hazard present and Shorting might result in system outage and possible physical injury. Remove all metallic jewelry before servicing. (C001)

#### **CAUTION:**

The doors and covers to the product are to be closed at all times except for service by trained service personnel. All covers must be replaced and doors locked at the conclusion of the service operation. (C013)

#### **CAUTION:**

Servicing of this product or unit is to be performed by trained service personnel only. (C032)

The following notices specifically pertain to this Power775 service procedure.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)



DANGER: Hazardous voltage present. Voltages present constitute a shock hazard, which can cause severe injury or death. (L004)



CAUTION: Protective eyewear is needed for the procedure. (L011)

## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ----Appendix A: RDHX Pressure Test Procedure ----



**DANGER:** Heavy equipment—personal injury or equipment damage might result if mishandled. (L013)



CAUTION: Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

#### 4.2 Background:

This document contains the procedure for performing an air pressure test on a Rear Door Heat Exchanger (RDHX) on an **TEM Power 775** system, using an **TEM Power 775** Fill and Drain Tool (FDT). The successful execution of a **FDT Pressure Test Calibration** procedure is required for this procedure to be performed.

To ensure that all **Power 775** water-cooled RDHX's are leak-free, the **Power 775** Fill and Drain Tool (FDT) is equipped with pressure testing capability. The RDHX pressure test is designed to identify leaks in the RDHX internal plumbing, and must be completed before a RDHX fill procedure is executed so that any potential for water leakage in the system can be avoided.

The results of the RDHX pressure test are recorded within the FDT; if the test passes, a RDHX fill procedure can be completed. If this test fails, there is a functional defect in the RDHX, and the component fill cannot be completed. Upon a pressure test failure of a component, the next level of support must be contacted to replace the hardware.

A RDHX fill procedure should not be executed unless both the **FDT Pressure Test Calibration** and **RDHX Pressure Test** have passed since FDT activation.

The pressure test must be completed on an empty RDHX. A new RDHX should ship without water to the customer location, and no additional drainage is required. If the FDT senses that the RDHX is not empty when the pressure test begins, the pressure test will stop. The pressure test status will be set as **incomplete**, and a RDHX drain operation will be required.

#### Reference Information:

**Power 775** Fill and Drain Tool (FDT) P/N: **45D6928** Hose assemblies/adapters required: **HA1** (45D8561)

**HA2** (45D8562) **A2** (45D8566) **A3** (45D8567)

Expected maximum time to complete RDHX pressure test: 4 min

**NOTE:** Some steps in this procedure may be redundant due to other service operations being completed prior to this procedure. If a step has already been completed, verify that the step has been completed properly and proceed to the next step.

**NOTE:** The location of the component for the pressure test procedure is not important. The pressure test can be completed with the component on a cart, on the lift tool, or mechanically installed in the frame.

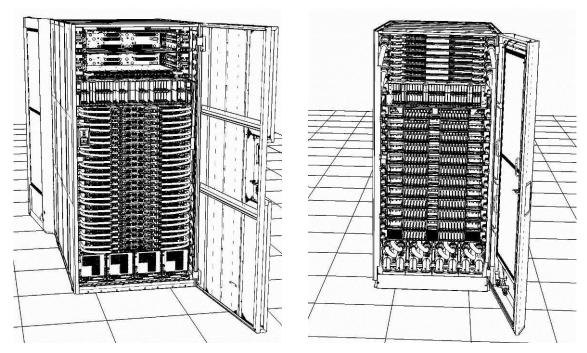
#### 4.3 Pressure Test Procedure:

**NOTE:** If you already have the FDT powered on, proceed to **Step 14**. Otherwise, start procedure at **Step 1**.

1. Identify the **Power 775** frame that requires service.

Verify that the system UEPO is set to **ON**, and the managing consoles (HMC and XCat) are powered on and communicating with the frame.

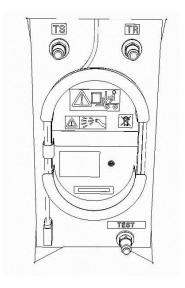
2. Open front and rear doors of the **Power 775** frame that requires service.



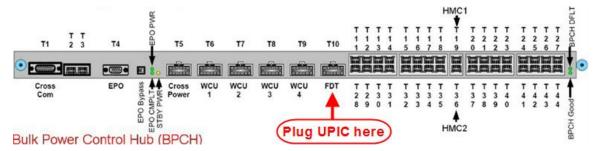
- 3. Bring the FDT to the front side of the **Power 775** frame that requires service.
- 4. Locate the panel of the FDT that contains the Universal Power and Information Cable (UPIC), as well as the **TS**, **TR**, and **TEST** water connections.

This side of the tool should be facing the front of the frame.



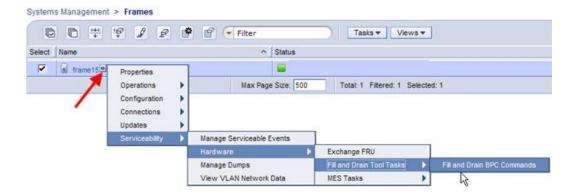


- 5. Unwrap the FDT UPIC cable from the storage loop on the FDT.
- 6. Select BPC port for FDT
  - If the lower BPA is not targeted for service, and is functional:
     Plug the FDT UPIC cable into port T10 of the lower BPC.
  - If the lower BPA is targeted for service, or is not functional:
     Plug the FDT UPIC cable into port T10 of the upper BPC.

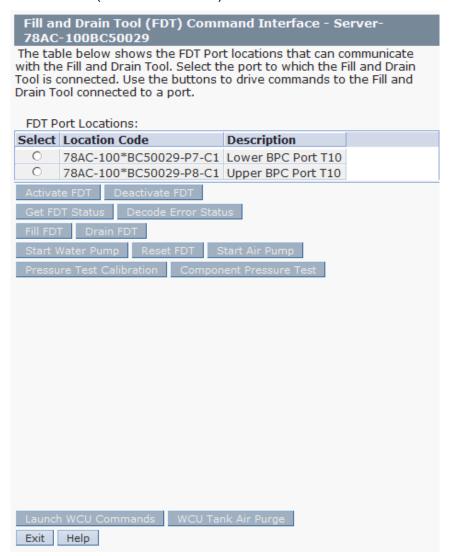


- Login to the HMC with the User ID hscroot.
   Use the HMC that is connected to the BPA where the FDT is plugged.
- 8. From the HMC left Navigation menu, expand **Systems Management** then select **Frames**.
  - Verify frame serial number for the frame to be serviced.
- 9. In the **Frames** view on the HMC, place a checkmark in the **Select** column for the frame to be serviced.
- 10. Verify that the frame **Status** is **Rack Standby/Rack Standby** or **Standby/Standby**.
  - If frame Status reads Rack Standby/Rack Standby or Standby/Standby OK.
    - Continue to next step.
  - If frame Status does not read Rack Standby/Rack Standby or Standby/Standby – action required. Contact next level of support.
- 11. From the Task menu on the HMC, select Serviceability > Hardware > Fill and Drain Tool Tasks > Fill and Drain Command Interface

## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ----Appendix A: RDHX Pressure Test Procedure ----



**Fill and Drain Tool Command Interface** will display. See below for a sample image of the interface (FDT deactivated).



## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ----Appendix A: RDHX Pressure Test Procedure ----

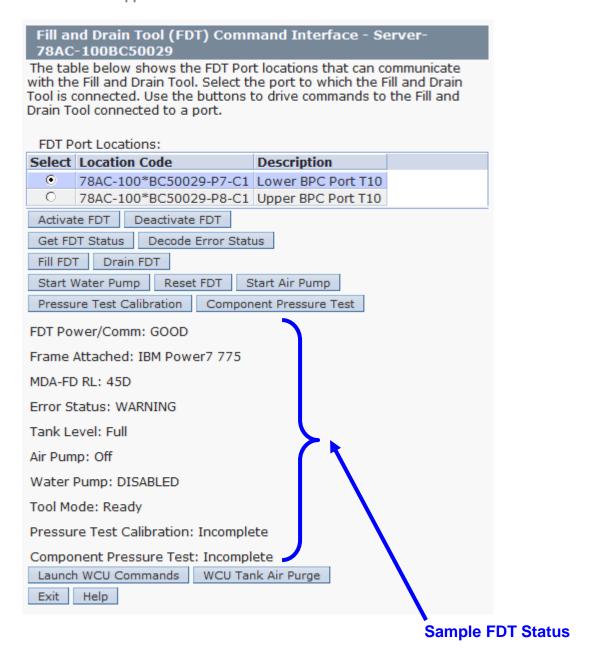
- 12. Select the BPC port that the FDT was plugged into in **Step 6** from the **FDT Port Locations:** list.
- 13. Click the Activate FDT button.
  - If the Activate FDT command is successful OK. Wait 30 seconds and continue to next step.
  - If the **Activate FDT** command fails action required.

Click the **Deactivate FDT** button.

Wait 2 minutes and repeat **Step 13**. If the **Activate** command fails again, contact your next level of support.

- 14. Click the Get FDT Status button.
  - If the Get FDT Status command is successful OK.
     See below for a sample status (does not reflect expected state)
  - If the **Get FDT Status** command fails action required.

Repeat **Step 14**. If the **Get FDT Status** command fails again, contact next level of support.



15. Review the FDT status screen and ensure that the following status items are OK:

	Status Item	State	Action	
•	Tool Mode:	Ready – OK.	Check next Status item.	
•	Error Status:	NONE – OK. Check next Status item.		
			click the <b>Decode Error Status</b> button, record the turned and check Tank Level.	
			lick the <b>Decode Error Status</b> button, record the urned and contact next level of support.	
•	Tank Level:	Upper Half, Leitem.	ower Half or Empty – OK Check next Status	
		Full – action re	equired.	
		Exit this proce Tank Drain Pr	dure and complete a <b>Fill and Drain Tool (FDT)</b> rocedure.	
			k level is <b>Upper Half</b> , <b>Lower Half</b> or <b>Empty</b> , tep and continue with procedure.	
•	Pressure Tes	t Calibration:	Pass - OK. Check next Status item.	
			Incomplete or Fail – action required.	
			Exit this procedure and complete the <b>Pressure Test Calibration</b> procedure.	
			Once a <b>passing</b> result is confirmed, return to this step and continue with procedure.	
•	Component P	ressure Test:	Incomplete – OK. Continue to next step.	
			Pass or Fail – action required.	
			Click the <b>Reset FDT</b> button and proceed to next step.	

- 16. Verify that RDHX water connections **are not** connected to system manifolds and that the RDHX has been drained of all water.
- 17. Before proceeding, read required safety information:

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



CAUTION: Protective eyewear is needed for the procedure. (L011)



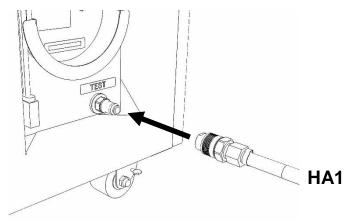
**CAUTION:** Chemical resistant gloves are needed for this procedure. (L014)



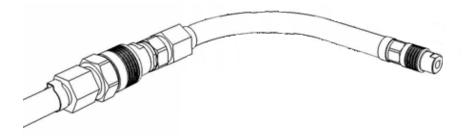
DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

18. Remove hose assembly **HA1** from the upper tool storage compartment.

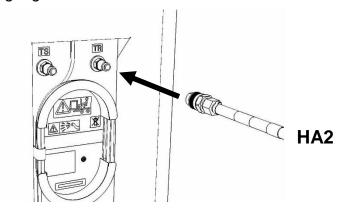
Connect either end of hose assembly **HA1** to the **TEST** connection on the front panel of the FDT.



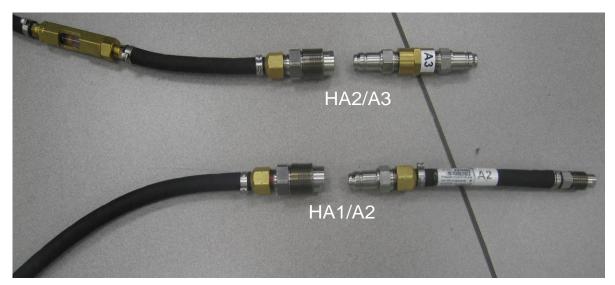
19. Connect the unattached end of hose assembly HA1 to adapter A2.



20. Remove hose assembly **HA2** from the upper tool storage compartment. Connect end *without sight glass* to the **TR** connection on the FDT.



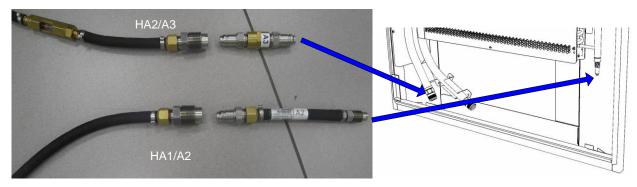
21. Connect the unattached end *with sight glass* of hose assembly **HA2** to the adapter **A3**.



- 22. Verify RDHX position for pressure test.
  - If the RDHX is not installed in the system continue to next step.
  - If the RDHX is installed in the system action required.
     Pass the unattached ends of HA1/A2 and HA2/A2 to the rear of the frame.

**NOTE:** Hose assemblies **HA1** and **HA2** can be passed **around** the frame or **over** the frame, depending on frame position. These hoses are long enough to complete all FDT service actions on the rear of the frame.

23. Connect the **HA1/A2** assembly to the RDHX bleed port at the lower right corner of the door and connect the **HA2/A3** assembly to the RDHX Supply Hose.



24. Ensure all hose connections are made properly and securely.

Verify hoses are connected as outlined in the schematic below.

TD	HA2/A3	— DDIIV Commbolless
TR ——		RDHX Supply Hose
TEST —		RDHX Bleed Port
	HA1/A2	

25. On the FDT Panel, *click* the **Component Pressure Test** button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

**NOTE:** The pressure testing will last for 4 minutes (2 minutes with air pump on)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ----Appendix A: RDHX Pressure Test Procedure ----

26. Click Get Status and ensure that the following status items are OK:

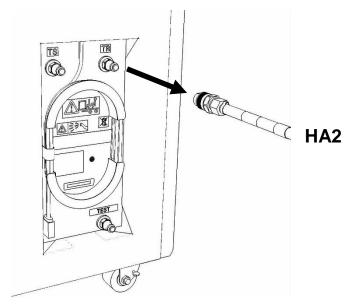
	Status Item	State	Action
•	Tool mode:	Ready – Ok	Check next Status item.
		System/Corstill running.	mponent Pressure Test Mode – pressure test
		Wait 30 seco	onds and repeat <b>Step 26</b> .
•	Error Status:	NONE – OK	. Check next Status item.
			- click the <b>Decode Error Status</b> button, record returned and proceed to next step.
			click the <b>Decode Error Status</b> button, record returned and contact next level of support.
•	Component Pro	essure Test:	Pass – OK. Proceed to next step.
			Fail or Incomplete – action required.
			Click the Reset FDT button.
			Repeat Step 24 through Step 26.
			If the test reads Fail twice, the RDHX is defective. Contact next level of support for replacement.

27. The component pressure test has passed successfully.

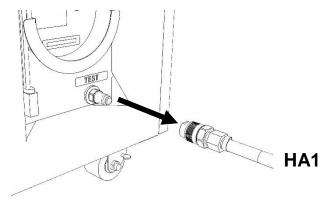
If required, a RHDX fill procedure can now be completed and **steps 28 – 32** can be skipped.

- 28. Disconnect the HA1/A2 hose assembly from the RDHX Return Hose.
- 29. Disconnect the HA2/A3 hose assembly from the RDHX Supply Hose

30. Disconnect the FDT end of HA2 from TR on the FDT.



31. Disconnect the FDT end of HA1 from TEST on the FDT.



- 32. Place all hose assemblies and adapters in their appropriate locations within the FDT storage enclosure. Skip this step if the hoses will be used for a RDHX Fill.
- 33. Determine whether the FDT will be used for another procedure:
  - If the FDT will be used for another procedure, leave tool activated and go to that procedure now; skip the remaining steps of this procedure.
  - If the FDT requires no further use proceed to the next step.
- 34. Click the **Deactivate FDT** button.

## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ----Appendix A: RDHX Pressure Test Procedure ----

- If the **Deactivate FDT** command is successful OK. Proceed to next step.
- If the Deactivate FDT command fails— action required.
   Repeat Deactivate FDT. If the Deactivate FDT command fails again, contact next level of support.
- 35. Disconnect FDT UPIC power cable from port T10 of BPC used.
- 36. Wrap the UPIC cable in appropriate cable storage location on FDT.
- 37. If this procedure was referenced from another procedure, return to parent procedure.

## 4.4 End of Appendix A Power775 Rear Door Heat Exchanger (RDHX) Pressure Test Procedure

## 5 APPENDIX B: POWER775 REAR DOOR HEAT EXCHANGER (RDHX) DRAIN PROCEDURE

#### 5.1 Safety Notices

Read "Safety Notices" available from InfoCenter: <a href="http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf">http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf</a>

The following cautions apply to all Power775 service procedures:

#### **CAUTION:**

Energy hazard present and Shorting might result in system outage and possible physical injury. Remove all metallic jewelry before servicing. (C001)

#### **CAUTION:**

The doors and covers to the product are to be closed at all times except for service by trained service personnel. All covers must be replaced and doors locked at the conclusion of the service operation. (C013)

#### **CAUTION:**

Servicing of this product or unit is to be performed by trained service personnel only. (C032)

The following notices specifically pertain to this Power775 service procedure.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)



DANGER: Hazardous voltage present. Voltages present constitute a shock hazard, which can cause severe injury or death. (L004)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)



DANGER: Heavy equipment—personal injury or equipment damage might result if mishandled. (L013)

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix B: RDHX Drain Procedure ----



**CAUTION:** Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

#### 5.2 Background:

This document contains the procedure for draining the water out of a Rear Door Heat Exchanger (RDHX) on an **TEM Power 775** system using an **TEM Power 775** Fill and Drain Tool (FDT).

Due to high packaging density and heat load, the **TEM Power 775** RDHX is water cooled, and contains internal plumbing to route cooling water towards and carry heat away from critical power subcomponents.

In the event that a RDHX is scheduled for removal from a **Power 775** system, the RDHX will need to be drained of water prior to removal. All water cooled field replaceable units (FRU's), including RDHX's, must be shipped empty from the client location to IBM to eliminate the risk of damage from water leakage. Draining components with the **Power 775** Fill and Drain Tool (FDT) eliminates the risk of water leaks due to low temperatures or shock and vibration, which could result in permanently damaged cooling and electronic components on the RDHX. Draining a RDHX with the FDT purges the water from the component with pressurized air, and returns the water to the internal reservoir within the FDT for reuse.

After a RDHX drain procedure has been completed, the RDHX water plumbing may be under a slight positive pressure due to the pressurized air that was flowing through the component. This is expected, and the pressure will be no greater than 5 psi.

#### Reference Information:

**Power 775** FDT P/N: 45D6928

Hose assemblies/adapters required: **HA1** (45D8561)

HA2 (45D8562) A1 (45D8565) A2 (45D8566) A3 (45D8567)

Approximate RDHX water volume: 7 L

Expected time to fully drain RDHX with FDT: 2 minutes

**NOTE:** Some steps in this procedure may be redundant due to other service operations being completed prior to this procedure. If a step has already been completed, verify that the step has been completed properly and proceed to the next step.

**NOTE:** The location of the component for the drain procedure is not important. The drain procedure can be completed with the component on a cart, on the lift tool, or mechanically installed in the frame.

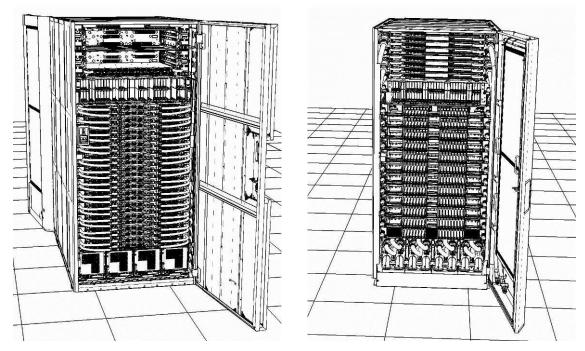
#### 5.3 Procedure:

**NOTE:** If you already have the FDT powered on, proceed to **Step 14**. Otherwise, start procedure at **Step 1**.

1. Identify the **Power 775** frame that requires service.

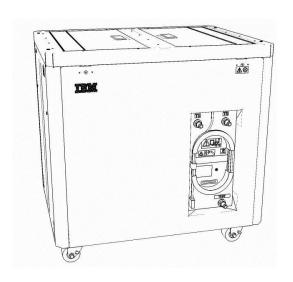
Verify that the system UEPO is set to **ON**, and the managing consoles (HMC and XCat) are powered on and communicating with the frame.

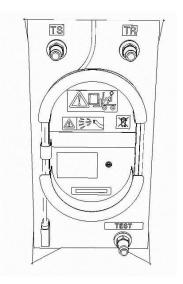
2. Open front and rear doors of the **Power 775** frame that requires service.



- 3. Bring the FDT to the front side of the **Power 775** frame that requires service.
- 4. Locate the panel of the FDT that contains the Universal Power and Information Cable (UPIC), as well as the **TS**, **TR**, and **TEST** water connections.

This side of the tool should be facing the front of the frame.

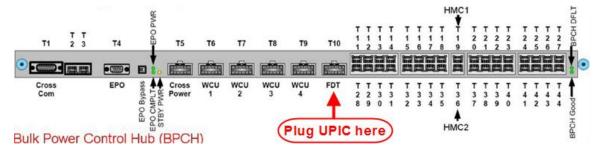




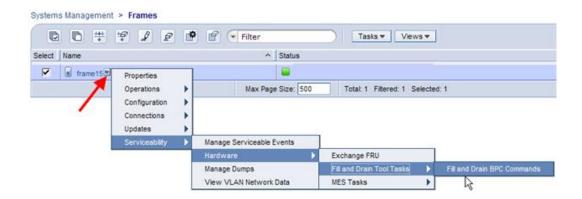
- 5. Unwrap the FDT UPIC cable from the storage loop on the FDT.
- 6. Select BPC port for FDT
  - If the lower BPA is not targeted for service, and is functional:

Plug the FDT UPIC cable into port T10 of the lower BPC.

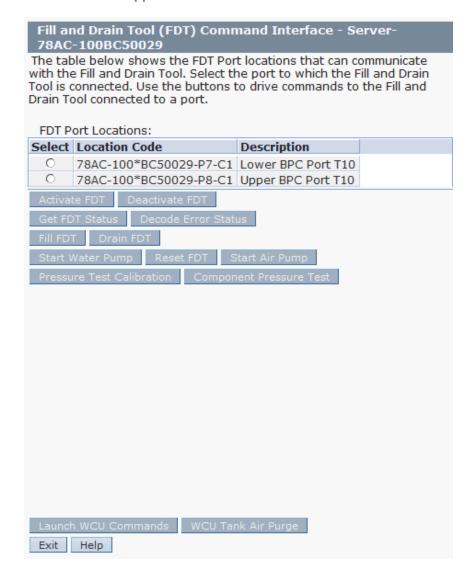
If the lower BPA is targeted for service, or is not functional:
 Plug the FDT UPIC cable into port T10 of the upper BPC.



- Login to the HMC with the User ID hscroot.
   Use the HMC that is connected to the BPA where the FDT is plugged.
- 8. From the HMC left Navigation menu, expand **Systems Management** then select **Frames**. Verify frame serial number for the frame to be serviced.
- 9. In the **Frames** view on the HMC, place a checkmark in the **Select** column for the frame to be serviced.
- 10. Verify that the frame Status is Rack Standby/Rack Standby or Standby/Standby.
  - If frame Status reads Rack Standby/Rack Standby or Standby/Standby OK.
     Continue to next step.
  - If frame Status does not read Rack Standby/Rack Standby or Standby/Standby action required. Contact next level of support.
- 11. From the Task menu on the HMC, select Serviceability > Hardware > Fill and Drain Tool
  Tasks > Fill and Drain Command Interface



**Fill and Drain Tool Command Interface** will display. See below for a sample image of the interface (FDT deactivated).

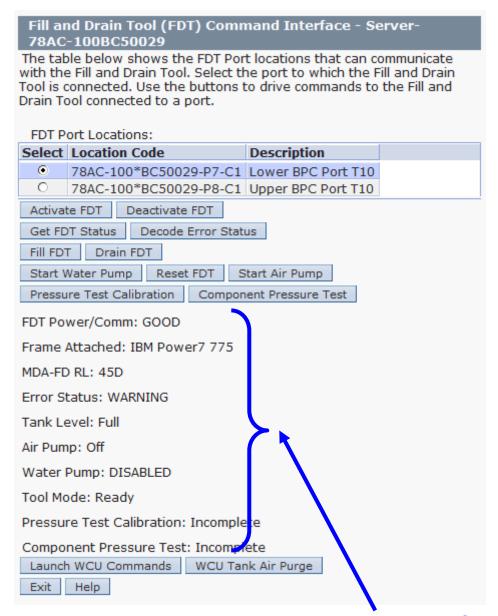


- 12. Select the BPC port that the FDT was plugged into in **Step 6** from the **FDT Port Locations:** list.
- 13. Click the Activate FDT button.
  - If the Activate FDT command is successful OK. **Wait 30 seconds** and continue to next step.
  - If the Activate FDT command fails action required.
    - Click the Deactivate FDT button.

Wait 2 minutes and repeat **Step 13**. If the **Activate** command fails again, contact next level of support.

#### 14. Click the Get FDT Status button.

- If the Get FDT Status command is successful OK.
   See below for a sample status (does not reflect expected state)
- If the Get FDT Status command fails action required.
   Repeat Step 14. If the Get FDT Status command fails again, contact next level of support.



Sample FDT Status

15. Review the FDT status screen and ensure that the following Status Items are OK:

Status Item State Action

• Tool Mode: Ready – OK. Check next Status item.

• Error Status: NONE - OK. Check next Status item.

WARNING - click the Decode Error Status button, record the information

returned and check Tank Level.

CRITICAL - click the Decode Error Status button, record the information

returned and contact next level of support.

Tank Level: Lower Half or Empty

— OK. Continue to next step.

**Full** or **Upper Half** – action required.

Exit this procedure and complete a Fill and Drain Tool (FDT) Tank Drain

Procedure.

Once FDT tank level is **Lower Half** or **Empty**, return to this step and

continue with procedure.

16. Before proceeding, read required safety information:

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)



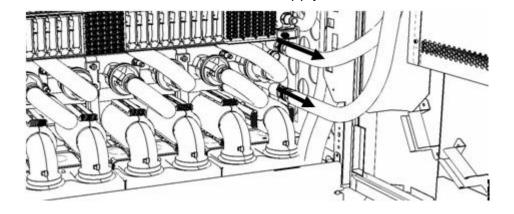
**CAUTION:** Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

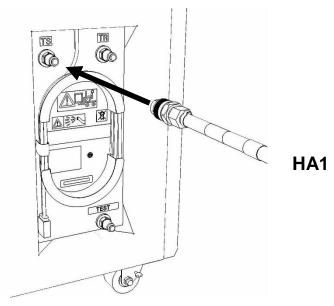
17. If RDHX hoses are installed in the system – action is required

Disconnect the RDHX supply and return hoses from the system manifold.

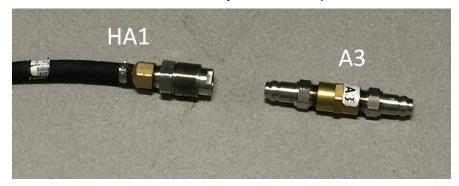


18. Remove hose assembly **HA1** from the upper tool storage compartment.

Connect either end of hose assembly **HA1** to the **TS** connection on the front panel of the FDT.

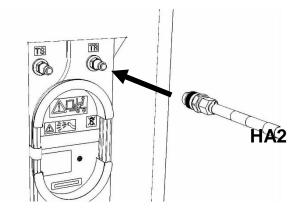


19. Connect the unattached end of hose assembly HA1 to adapter A3.



20. Remove hose assembly **HA2** from the upper tool storage compartment.

Connect end without sight glass to the TR connection on the FDT.



21. Connect the unattached end with sight glass of hose assembly HA2 to adapter A2.



#### 22. Select RDHX position for drain.

- There are two positions to properly drain the RDHX.
  - 1. RDHX lying down on floor action required.

Perform if space is available to lie down RDHX on floor.

Lift and remove the RDHX from the system.

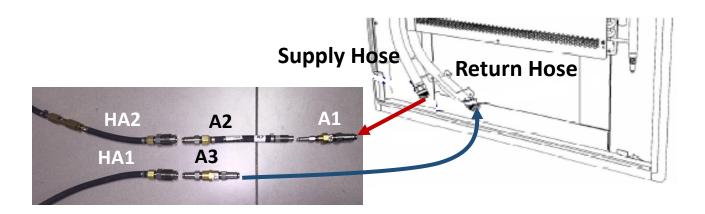
Lie down RDHX on floor. Use card board or any protective material to avoid door scratches. (**Preferred option - go to step 23**)

2. RDHX attached to the system. - go to step 29

#### 23. Connect A1 to adapter A2.



24. Connect the **HA1/A3** assembly to the RDHX Return Hose, and connect the **HA2/A2/A1** assembly to the RDHX Supply Hose.



25. Ensure all hose connections are made properly and securely.

Verify hoses are connected as outlined in the schematic below.

TR —	HA2/A2/A1	- Supply Hose
тs —		- Return Hose
	HA1/A3	

26. On the FDT Panel, click the Start Air Pump button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

NOTE: The air pump will shut off after 1 minute, 30 seconds of run time.

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix B: RDHX Drain Procedure ----

27. Inspect the sight glass in hose assembly HA2 while the air pump is running.

The sight glass will provide verification that the component has been drained.

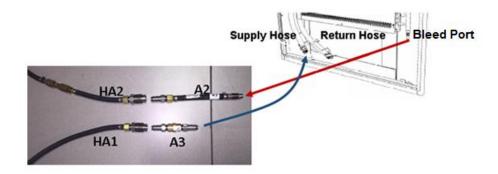
#### **Expected sight glass behavior**

- Sight glass will start out full of water while the component is being emptied.
- After some period of time, air will start passing through the sight glass in an air/water mixture.
- Eventually the sight glass will become full of air, with small water droplets/mist passing through the sight glass.
- 28. When the air pump has stopped running, review the following
  - HA2 sight glass filled with air when pump stopped OK.
     Proceed to Step 40.
  - HA2 sight glass filled with water when air pump stopped Repeat Step 25 through Step 28.
  - HA2 sight glass air/water mixture when pump stopped repeat Step 26 and Step 28.

29. If draining the RDHX while attached to the system, pass the unattached ends of **HA1/A2** and **H2/A2** to the rear of the frame.

**NOTE:** Hose assemblies **HA1** and **HA2** can be passed **around** the frame or **over** the frame, depending on frame position. These hoses are long enough to complete all FDT service actions on the rear of the frame.

30. Connect the **HA2/A2** assembly to the RDHX Bleed port, and connect the **HA1/A3** assembly to the RDHX Supply Hose.



31. Ensure all hose connections are made properly and securely.

Verify hoses are connected as outlined in the schematic below.

TR	HA2/A2	RDHX Bleed Port
ıĸ		NDIIX Diced For
TS		<b>RDHX Supply Hose</b>
10	HA1/A3	mann cappi, mood

32. On the FDT Panel, click the Start Air Pump button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

**NOTE:** The air pump will shut off after 1 minute, 30 seconds of run time.

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

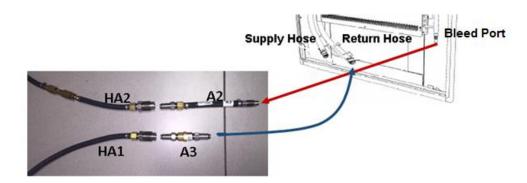
33. Inspect the sight glass in hose assembly HA2 while the air pump is running.

The sight glass will provide verification the component is draining.

#### **Expected sight glass behavior**

- Sight glass will start out full of water while the component is being emptied.
- After some period of time, air will start passing through the sight glass in an air/water mixture.

34. When the air pump has stopped running, disconnect hose assembly **HA1/A3** from RDHX Supply hose and reconnect hose assembly **HA1/A3** on RDHX Return Hose.



35. Ensure all hose connections are made properly and securely.

Verify hoses are connected as outlined in the schematic below.

TR ·	HA2/A2	RDHX Bleed Port
TS ·	ΗΔ1/Δ3	RDHX Return Hose

36. Click the Get FDT Status button and ensure the following status items are OK:

Status Item	State Action
• Tool mode:	Ready – OK. Check next Status item.
	System/Component Drain Mode – air pump still running.
	Wait 30 seconds and repeat Step 36.
• Error Status:	NONE - OK. Check next Status item.
	<b>WARNING</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and proceed to next step.
	<b>CRITICAL</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and contact next level of support.
• Tank Level:	Empty, Lower Half, Upper Half – OK. Proceed to next step.
	Full – action required. FDT tank drain required.
	Exit this procedure and complete a <b>Fill and Drain Tool (FDT) Tank Drain Procedure</b> .
	Once FDT tank level is <b>Empty</b> or <b>Lower Half</b> , return to <b>Step 36</b> and continue with procedure.

37. On the FDT Panel, click the **Start Air Pump** button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

**NOTE:** The air pump will shut off after 1 minute, 30 seconds of run time.

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

38. Inspect the sight glass in hose assembly HA2 while the air pump is running.

The sight glass will provide verification that the component has been drained.

#### **Expected sight glass behavior**

- Air/water mixture will start passing through the sight glass.
- Eventually the sight glass will become full of air, with small water droplets/mist passing through the sight glass.
- 39. When the air pump has stopped running, review the following
  - HA2 sight glass filled with air when pump stopped OK.
     Component empty. Proceed to next step.
  - HA2 sight glass filled with water when air pump stopped Repeat Step 31 through Step 39.
  - HA2 sight glass air/water mixture when pump stopped repeat Step 32 and Step 39.

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix B: RDHX Drain Procedure ----

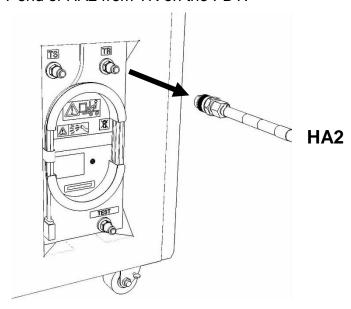
40. Click the Get FDT Status button and ensure the following status items are OK:

Status Item	State Action
• Tool mode:	Ready – OK. Check next Status item.
	System/Component Drain Mode – air pump still running.
	Wait 30 seconds and repeat <b>Step 40</b> .
• Error Status:	NONE – OK. Check next Status item.
	<b>WARNING</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and proceed to next step.
	<b>CRITICAL</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and contact next level of support.
• Tank Level:	Empty, Lower Half, Upper Half – OK. Proceed to next step.
	Full – action required. FDT tank drain required.
	Exit this procedure and complete a <b>Fill and Drain Tool (FDT) Tank Drain Procedure</b> .
	Once FDT tank level is <b>Empty</b> or <b>Lower Half</b> , return to <b>Step 40</b> and continue with procedure.

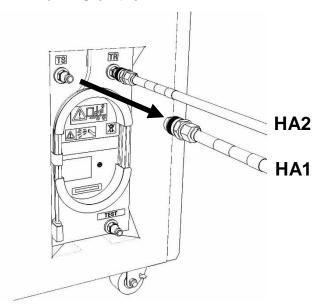
- 41. Disconnect the HA1/A3 hose assembly from the RDHX.
- 42. Disconnect the HA2/A2 hose assembly from the RDHX.
- 43. The RDHX drain procedure has completed successfully, and the RDHX has been emptied of water.

**NOTE:** If a RDHX Fill Procedure will be completed following this test, disregard **Step 44 to Step 46**. These hose connections will be the same in the RDHX fill procedure. Skip to **Step 47**.

44. Disconnect the FDT end of HA2 from TR on the FDT.



45. Disconnect the FDT end of HA1 from TS on the FDT.



- 46. Place all hose assemblies (HA1 and HA2) and adapters (A2 and A3) n their appropriate locations within the FDT storage enclosure.
- 47. Determine whether the FDT will be used for another procedure:
  - If the FDT will be used for another procedure, leave tool activated and go to that procedure now; skip the remaining steps of this procedure.
  - If the FDT requires no further use proceed to the next step.

## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix B: RDHX Drain Procedure ----

- 48. Click the **Deactivate FDT** button.
  - If the **Deactivate FDT** command is successful OK. Proceed to next step.
  - If the Deactivate FDT command fails— action required.
     Repeat Deactivate FDT. If the Deactivate FDT command fails again, contact next level of support.
- 49. Disconnect FDT UPIC power cable from port T10 of BPC used.

Wrap the UPIC cable in appropriate cable storage location on FDT.

50. If this procedure was referenced from another procedure, return to parent procedure.

# 5.4 End of Appendix B: Power775 Rear Door Heat Exchanger (RDHX) Drain Procedure

# 6 APPENDIX C: POWER775 REAR DOOR HEAT EXCHANGER (RHDX) FILL PROCEDURE

#### 6.1 Safety Notices

Read "Safety Notices" available from InfoCenter: <a href="http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf">http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf</a>

The following cautions apply to all Power775 service procedures:

#### **CAUTION:**

Energy hazard present and Shorting might result in system outage and possible physical injury. Remove all metallic jewelry before servicing. (C001)

#### **CAUTION:**

The doors and covers to the product are to be closed at all times except for service by trained service personnel. All covers must be replaced and doors locked at the conclusion of the service operation. (C013)

#### **CAUTION:**

Servicing of this product or unit is to be performed by trained service personnel only. (C032)

The following notices specifically pertain to this Power775 service procedure.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)



DANGER: Hazardous voltage present. Voltages present constitute a shock hazard, which can cause severe injury or death. (L004)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)



DANGER: Heavy equipment—personal injury or equipment damage might result if mishandled. (L013)

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix C: RDHX Fill Procedure ----



**CAUTION:** Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

#### 6.2 Background:

This document contains the procedure for filling a Disk Enclosure (RDHX) on an **EM Power 775** system with conditioned water using an **EM Power 775** Fill and Drain Tool (FDT). The successful execution of a **RDHX Pressure Test** procedure is required for this procedure to be performed.

Due to high packaging density and heat load, the **TEM Power 775** RDHX is water cooled, and contains internal plumbing to route cooling water towards and carry heat away from critical power subcomponents.

In the event that a new RDHX is to be added to a **Power 775** system, the RDHX must be tested for leaks and then filled with treated system water prior to installation into the frame. All water cooled field replaceable units (FRU's), including RDHX's, are shipped empty to the client location from IBM to eliminate the risk of damage from water leakage.

Do not connect an empty RDHX to the system as this would cause a large volume of air to be distributed throughout the system, resulting in increased component temperatures. Filling a RDHX with the FDT prior to system connection prevents these conditions, and purges the air from the RDHX through the use of a circulating water pump.

To ensure that the RDHX plumbing is leak free prior to installation, the RDHX must pass a RDHX pressure test before the RDHX can be filled. A RDHX fill operation should not be performed unless the RDHX pressure test has a passing result with a calibrated FDT.

#### Reference Information:

**Power 775** FDT P/N: 45D6928

Hose assemblies/adapters required: **HA1** (45D8561)

**HA2** (45D8562) **A2** (45D8566) **A3** (45D8567)

Approximate RDHX water volume: 7 L

Expected time to fully fill RDHX with FDT: 20 s

**NOTE:** Some steps in this procedure may be redundant due to other service operations being completed prior to this procedure. If a step has already been completed, verify that the step has been completed properly and proceed to the next step.

**NOTE:** The location of the component for the fill procedure is not important. The fill procedure can be completed with the component on a cart, on the lift tool, or mechanically installed in the frame.

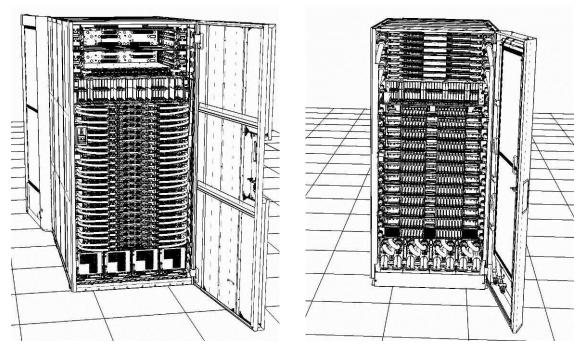
#### 6.3 Procedure:

**NOTE:** If you already have the FDT powered on, proceed to **Step 14**. Otherwise, start procedure at **Step 1**.

1. Identify the **Power 775** frame that requires service.

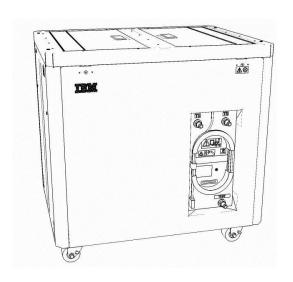
Verify that the system UEPO is set to **ON**, and the managing consoles (HMC and XCat) are powered on and communicating with the frame.

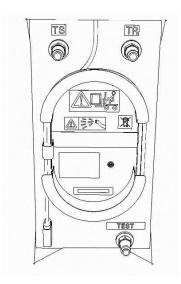
2. Open front and rear doors of the **Power 775** frame that requires service.



- 3. Bring the FDT to the front side of the **Power 775** frame that requires service.
- 4. Locate the panel of the FDT that contains the Universal Power and Information Cable (UPIC), as well as the **TS**, **TR**, and **TEST** water connections.

This side of the tool should be facing the front of the frame.

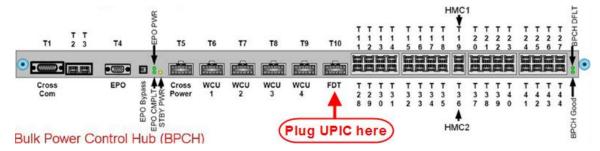




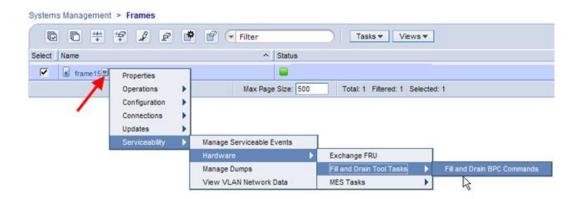
- 5. Unwrap the FDT UPIC cable from the storage loop on the FDT.
- 6. Select BPC port for FDT
  - If the lower BPA is not targeted for service, and is functional:

Plug the FDT UPIC cable into **port T10 of the lower BPC**.

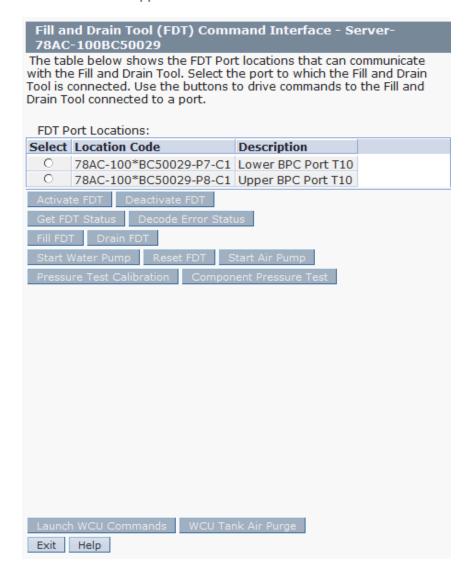
If the lower BPA is targeted for service, or is not functional:
 Plug the FDT UPIC cable into port T10 of the upper BPC.



- Login to the HMC with the User ID hscroot.
   Use the HMC that is connected to the BPA where the FDT is plugged.
- 8. From the HMC left Navigation menu, expand **Systems Management** then select **Frames**. Verify frame serial number for the frame to be serviced.
- 9. In the **Frames** view on the HMC, place a checkmark in the **Select** column for the frame to be serviced.
- 10. Verify that the frame Status is Rack Standby/Rack Standby or Standby/Standby.
  - If frame Status reads Rack Standby/Rack Standby or Standby/Standby OK.
     Continue to next step.
  - If frame **Status** does not read **Rack Standby/Rack Standby** or **Standby/Standby** action required. Contact next level of support.
- 11. From the Task menu on the HMC, select Serviceability > Hardware > Fill and Drain Tool
  Tasks > Fill and Drain Command Interface



**Fill and Drain Tool Command Interface** will display. See below for a sample image of the interface (FDT deactivated).



- 12. Select the BPC port that the FDT was plugged into in **Step 6** from the **FDT Port Locations:** list.
- 13. Click the Activate FDT button.
  - If the Activate FDT command is successful OK. **Wait 30 seconds** and continue to next step.
  - If the **Activate FDT** command fails action required.
    - Click the **Deactivate FDT** button.

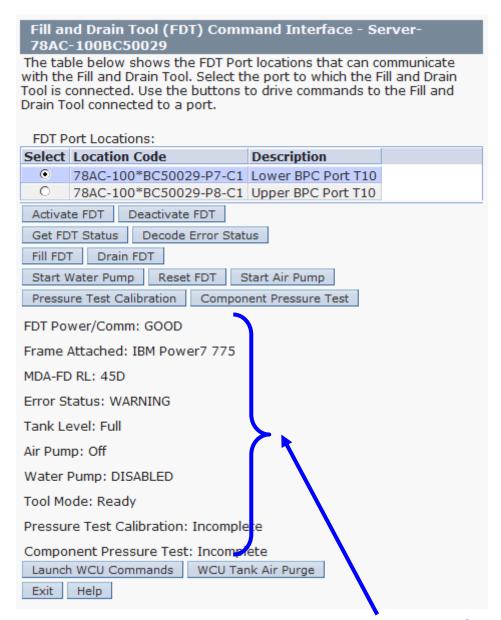
Wait 2 minutes and repeat **Step 13**. If the **Activate** command fails again, contact next level of support.

- 14. Click the Get FDT Status button.
  - If the Get FDT Status command is successful OK.

See below for a sample status (does not reflect expected state)

• If the **Get FDT Status** command fails – action required.

Repeat **Step 14**. If the **Get FDT Status** command fails again, contact next level of support.



Sample FDT Status

15. Click the Get FDT Status button and ensure the following status items are OK:

Status Item State Action

• Tool Mode: Ready - OK. Check next Status item.

Error Status: NONE – OK. Check next Status item.

WARNING - click the Decode Error Status button, record the information

returned and check Tank Level.

**CRITICAL** – *click* the **Decode Error Status** button, record the information

returned and contact next level of support.

Tank Level: Full or Upper Half – OK. Check next Status item.

**Lower Half** or **Empty** – action required.

Exit this procedure and perform a Fill and Drain Tool (FDT) Tank Fill

Procedure.

Once FDT tank level is Full or Upper Half, return to this step and continue

with procedure.

• Component Pressure Test: Pass – OK. Proceed to next step.

This procedure **should not** be continued if the component

pressure test did not Pass.

**Incomplete** or **Fail** – action required.

Exit this procedure and complete a **DE Pressure Test** 

Procedure.

Once a **passing** result is confirmed, return to this step and

continue with procedure.

16. Before proceeding, read required safety information:

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



CAUTION: Protective eyewear is needed for the procedure. (L011)

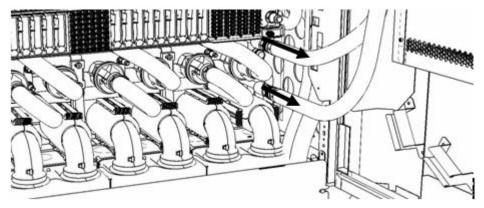


CAUTION: Chemical resistant gloves are needed for this procedure. (L014)



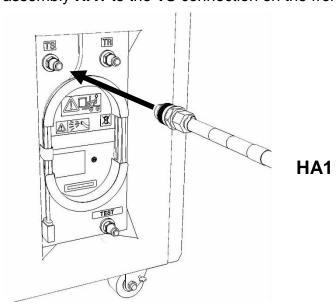
DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

- 17. Verify RDHX position for Fill.
  - If the RDHX is not installed in the system continue to next step.
  - If the RDHX is installed in the system action required.
     Disconnect the RDHX supply and return hoses from the system manifold.

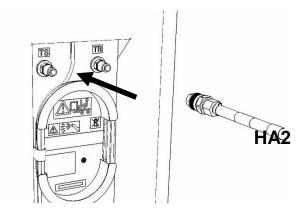


18. Remove hose assembly **HA1** from the upper tool storage compartment.

Connect either end of hose assembly **HA1** to the **TS** connection on the front panel of the FDT.



- 19. Connect the unattached end of hose assembly HA1 to adapter A3
- 20. Remove hose assembly **HA2** from the upper tool storage compartment. Connect end *without sight glass* to the **TR** connection on the FDT.



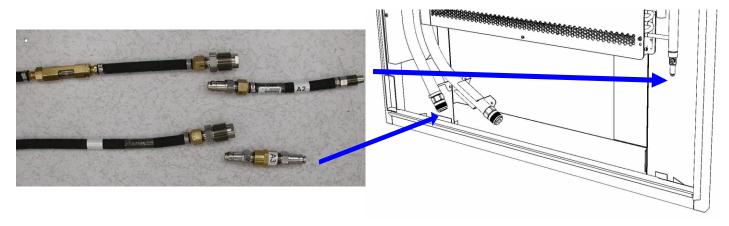
21. Connect the unattached end with sight glass of hose assembly HA2 to the adapter A2.



- 22. Verify RDHX position for drain.
  - If the RDHX is not installed in the system continue to next step.
  - If the RDHX is installed in the system action required.
     Pass the unattached ends of HA1/A3 and HA2/A2 to the rear of the frame.

**NOTE:** Hose assemblies **HA1** and **HA2** can be passed **around** the frame or **over** the frame, depending on frame position. These hoses are long enough to complete all FDT service actions on the rear of the frame.

23. Connect the **HA1/A3** assembly to the RDHX Supply Hose, and connect the **HA2/A2** assembly to the RDHX bleed port.



24. Ensure all hose connections are made properly and securely.

Verify hoses are connected as outlined in the schematic below.

TR	HA2/A2	— RDHX Bleed Port
TS		— DDUY Supply Hose
13	HA1/A3	RDHX Supply Hose

25. On the FDT panel, *click* the **Start Water Pump** button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

**NOTE:** The water pump will shut off after 30 minutes of run time.

Approximate time to fill a RDHX: 2 minutes.

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

26. Inspect the sight glass in hose assembly **HA2** while the water pump is running.

The sight glass will indicate the filling status of this step.

#### **Expected sight glass behavior**

- Sight glass will start out full of air while the component is being purged of air.
- After some period of time, water will start passing through the sight glass in an air/water mixture.
- Eventually the sight glass will become full of water, with intermittent small air bubbles.

#### Full sight glass definition

- The sight glass is considered full of water **when** water flow is obvious (white ball pinned in direction of FDT) **and** no large bubbles of air are observed.
- If the above description is observed and the water appears cloudy, this is also considered full.

#### 27. If the water pump has stopped unexpectedly without *clicking* the **Reset FDT** button:

Click the Get FDT Status button and ensure the following status items are OK:

	Status Item	State Action
,	Tool mode:	Ready – OK. Check next Status item.
		<b>Tool mode: System/Component Fill Mode</b> – water pump still running. Proceed to <b>Step 28</b> .
,	<ul><li>Tank Level:</li></ul>	Full, Upper Half, or Lower Half – OK. Check next Status item.
		Empty – action required. FDT tank fill required.
		Exit this procedure and complete a <b>Fill and Drain Tool (FDT) Tank Fill Procedure</b> .
		Once FDT tank level is <b>Full</b> or <b>Upper Half</b> return to <b>Step 27</b> and continue with procedure.
,	• Error Status:	NONE – OK. Proceed to next step.
		<b>WARNING</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and proceed to next step.
		<b>CRITICAL</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and contact next level of support.

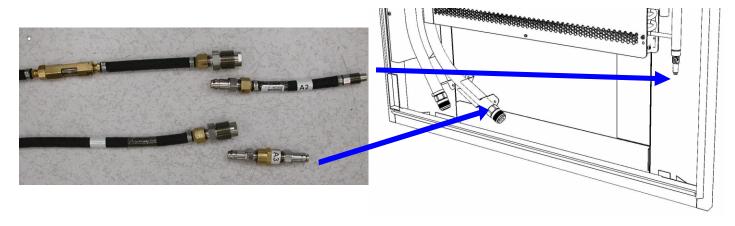
#### 28. If the sight glass in **HA2** never becomes full of water:

Ensure all hose connections in **Step 18** through **Step 23** are made properly.

Complete the diagnostics in Step 27.

- If the sight glass in **HA2** becomes full of water, continue with procedure.
- If the sight glass in **HA2** does not become full of water, contact next level of support.

#### 29. Move the HA1/A3 assembly to the RDHX Return Hose.



30. Ensure all hose connections are made properly and securely.

## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix C: RDHX Fill Procedure ----

Verify hoses are connected as outlined in the schematic below.

TR	HAZIAZ	RDHX Bleed Port
TC		
TS	HA1/A3	RDHX Return Hose

31. Inspect the sight glass in hose assembly **HA2** while the water pump is running.

The sight glass will indicate the filling status of this step.

#### **Expected sight glass behavior**

- Sight glass will start out full of air while the component is being purged of air.
- After some period of time, water will start passing through the sight glass in an air/water mixture.
- Eventually the sight glass will become full of water, with intermittent small air bubbles.

#### Full sight glass definition

- The sight glass is considered full of water **when** water flow is obvious (white ball pinned in direction of FDT) **and** no large bubbles of air are observed.
- If the above description is observed and the water appears cloudy, this is also considered full.

32. If the water pump has stopped unexpectedly without *clicking* the **Reset FDT** button:

Click the Get FDT Status button and ensure the following status items are OK:

	Status Item	State Action
•	Tool mode:	Ready – OK. Check next Status item.
		<b>Tool mode: System/Component Fill Mode</b> – water pump still running. Proceed to <b>Step 28</b> .
•	Tank Level:	Full, Upper Half, or Lower Half – OK. Check next Status item.
		Empty – action required. FDT tank fill required.
		Exit this procedure and complete a <b>Fill and Drain Tool (FDT) Tank Fill Procedure</b> .
		Once FDT tank level is <b>Full</b> or <b>Upper Half</b> return to <b>Step 32</b> and continue with procedure.
•	Error Status:	NONE – OK. Proceed to next step.
		<b>WARNING</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and proceed to next step.
		<b>CRITICAL</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and contact next level of support.

33. If the sight glass in **HA2** never becomes full of water:

Ensure all hose connections in **Step 18** through **Step 23** are made properly.

Complete the diagnostics in **Step 27**.

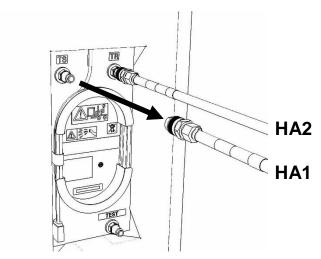
- If the sight glass in **HA2** becomes full of water, continue with procedure.
- If the sight glass in HA2 does not become full of water, contact next level of support.
- 34. When the sight glass in **HA2** has been mostly solid water for 60 seconds:

Click the Reset FDT button.

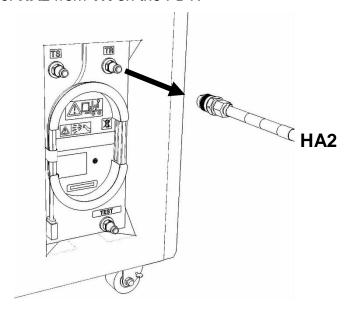
35. Click the Get FDT Status button and ensure the following status items are OK:

Status Item	State	Action
• Tool mode:	Ready – OK. Che	eck next Status item.
	System/Compone 28.	ent Fill Mode – water pump still running. Repeat Step
• Error Status: NONE – OK. I		ceed to next step.
	<b>WARNING</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and proceed to next step.	
		the <b>Decode Error Status</b> button, record information act next level of support.

- 36. The RDHX fill procedure has completed successfully.
- 37. Disconnect the HA1/A2 hose assembly from the RDHX Return Hose.
- 38. Disconnect the HA2/A3 hose assembly from the RDHX Supply Hose
- 39. Disconnect the FDT end of HA1 from TS on the FDT.



40. Disconnect the FDT end of HA2 from TR on the FDT.



## Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix C: RDHX Fill Procedure ----

- 41. Place all hose assemblies and adapters in their appropriate locations within the FDT storage enclosure.
- 42. Determine whether the FDT will be used for another procedure:
  - If the FDT will be used for another procedure, leave tool activated and go to that procedure now; skip the remaining steps of this procedure.
  - If the FDT requires no further use proceed to the next step.
- 43. Click the **Deactivate FDT** button.
  - Ihf the **Deactivate FDT** command is successful OK. Proceed to next step.
  - If the **Deactivate FDT** command fails— action required.
     Repeat **Deactivate FDT**. If the **Deactivate FDT** command fails again, contact next level of support.
- 44. Disconnect FDT UPIC power cable from port T10 of BPC used.

Wrap the UPIC cable in appropriate cable storage location on FDT.

45. If this procedure was referenced from another procedure, return to parent procedure.

# 6.4 End of Appendix C: Power775 Rear Door Heat Exchanger (RDHX) Fill Procedure

# 7 APPENDIX D: POWER775 FILL AND DRAIN TOOL (FDT) TANK DRAIN PROCEDURE

#### 7.1 Safety Notices

Read "Safety Notices" available from InfoCenter: http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf

The following cautions apply to all Power775 service procedures:

#### **CAUTION:**

Energy hazard present and Shorting might result in system outage and possible physical injury. Remove all metallic jewelry before servicing. (C001)

#### **CAUTION:**

The doors and covers to the product are to be closed at all times except for service by trained service personnel. All covers must be replaced and doors locked at the conclusion of the service operation. (C013)

#### **CAUTION:**

Servicing of this product or unit is to be performed by trained service personnel only. (C032)

The following notices specifically pertain to this Power775 service procedure.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)



DANGER: Hazardous voltage present. Voltages present constitute a shock hazard, which can cause severe injury or death. (L004)



CAUTION: Protective eyewear is needed for the procedure. (L011)

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix D: FDT Tank Drain Procedure ----



**DANGER:** Heavy equipment—personal injury or equipment damage might result if mishandled. (L013)



CAUTION: Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

### 7.2 Background:

This document contains the procedure for draining the water out of the internal reservoir of an **IEM Power 775** Fill and Drain Tool (FDT).

The FDT is used to transfer water into and out of various components of the **Power 775** system. When a system component or the entire system is drained, the water will be transferred into the tank (internal reservoir) within the FDT. During drain operations, the FDT tank may become full, and if so, will need to be periodically emptied into the supplied system water containers. The FDT Tank Drain Procedure instructs the user to properly transfer water out of the FDT Tank and into an empty system water container.

During system or component drain operations, if the FDT senses that the internal reservoir has become full, it will terminate any running drain routine, as well as prevent any further drain routines from being executed. This may occur during a system or component drain procedure; if so, the system or component drain procedure must be paused, and this FDT Tank Drain Procedure must be completed before system/component draining can resume. Individual system water containers treated with a corrosion inhibitor are shipped with the system and after the initial system fill, the empty containers must be stored to be available for the FDT Tank Drain operation.

The system water is treated and must not be poured down a sink or on the ground.

#### Reference Information:

**Power 775** FDT P/N: 45D6928

System Water Container P/N: 45D2124 (U.S.), 45D2129 (non-U.S.)

Hose assemblies/adapters required: **THA** (45D8563)

Approximate FDT internal water volume: 32 L

Expected drainage time for one (1) system water container: 1 min, 40 s

**NOTE:** Some steps in this procedure may be redundant due to other service operations being completed prior to this procedure. If a step has already been completed, verify that the step has been completed properly and proceed to the next step.

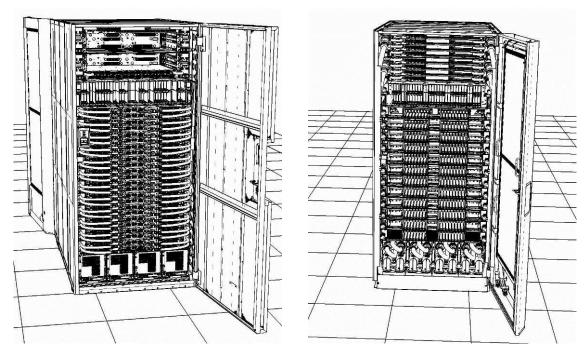
#### 7.3 Procedure:

**NOTE:** If you already have the FDT powered on, proceed to **Step 14**. Otherwise, start procedure at **Step 1**.

1. Identify the **Power 775** frame that requires service.

Verify that the system UEPO is set to **ON**, and the managing consoles (HMC and XCat) are powered on and communicating with the frame.

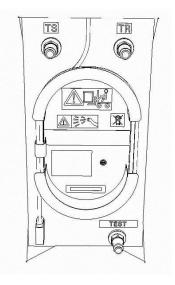
2. Open front and rear doors of the **Power 775** frame that requires service.



- 3. Bring the FDT to the front side of the **Power 775** frame that requires service.
- 4. Locate the panel of the FDT that contains the Universal Power and Information Cable (UPIC), as well as the **TS**, **TR**, and **TEST** water connections.

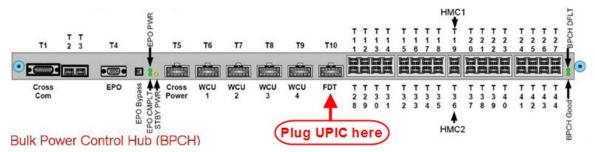
This side of the tool should be facing the front of the frame.





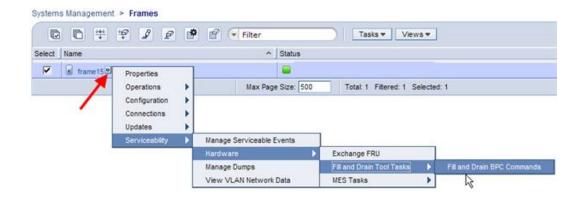
- 5. Unwrap the FDT UPIC cable from the storage loop on the FDT.
- 6. Select BPC port for FDT

- If the lower BPA is not targeted for service, and is functional:
   Plug the FDT UPIC cable into port T10 of the lower BPC.
- If the lower BPA is targeted for service, or is not functional:
   Plug the FDT UPIC cable into port T10 of the upper BPC.

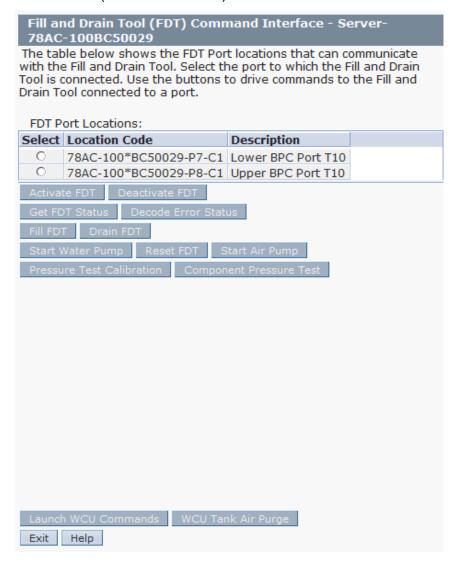


- 7. Login to the HMC with the User ID hscroot.

  Use the HMC that is connected to the BPA where the FDT is plugged.
- 8. From the HMC left Navigation menu, expand **Systems Management** then select **Frames**.
  - Verify frame serial number for the frame to be serviced.
- 9. In the **Frames** view on the HMC, place a checkmark in the **Select** column for the frame to be serviced.
- 10. Verify that the frame Status is Rack Standby/Rack Standby or Standby/Standby.
  - If frame Status reads Rack Standby/Rack Standby or Standby/Standby OK.
    - Continue to next step.
  - If frame Status does not read Rack Standby/Rack Standby or Standby/Standby – action required. Contact next level of support.
- 11. From the Task menu on the HMC, select Serviceability > Hardware > Fill and Drain Tool Tasks > Fill and Drain Command Interface



**Fill and Drain Tool Command Interface** will display. See below for a sample image of the interface (FDT deactivated).

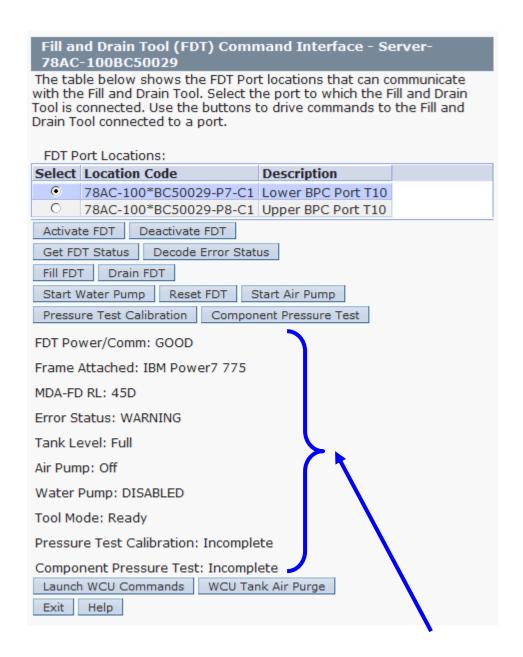


- 12. Select the BPC port that the FDT was plugged into in **Step 6** from the **FDT Port Locations:** list.
- 13. *Click* the **Activate FDT** button.
  - If the Activate FDT command is successful OK. Wait 30 seconds and continue to next step.
  - If the Activate FDT command fails action required.
     Click the Deactivate FDT button.

Wait 2 minutes and repeat **Step 13**. If the **Activate** command fails again, contact next level of support.

#### 14. Click the Get FDT Status button.

- If the Get FDT Status command is successful OK.
   See below for a sample status (does not reflect expected state)
- If the Get FDT Status command fails action required.
   Repeat Step 14. If the Get FDT Status command fails again, contact next level of support.



### **Sample FDT Status**

15. Click the Get FDT Status button and ensure the following status items are OK:

Status Item State Action
 Tool Mode: Ready – OK. Check next Status item.
 Error Status: NONE – OK. Check next Status item.
 WARNING – click the Decode Error Status button, record the information returned and check Tank Level.
 CRITICAL – click the Decode Error Status button, record the information returned and contact next level of support.
 Tank Level: Full, Upper Half, or Lower Half – OK.
 Note tank level, and proceed to next step.
 Empty – FDT cannot be drained.
 Exit procedure.

16. Locate an empty system water container.

Transport the container to the location of the FDT.

Do not place the container between the FDT and the open frame.

**NOTE:** Use an empty system water container **only**. If a non-empty system water container is used, water will overflow out of the container.

IBM PN 45D2124 (U.S.), 45D2129 (non-U.S.).

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)

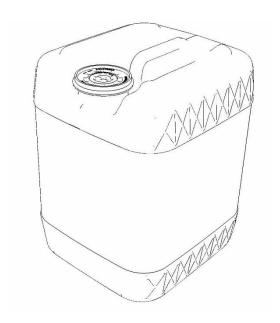


CAUTION: Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

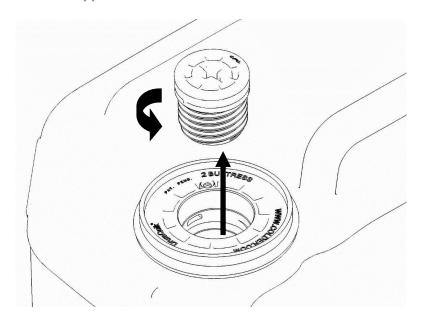
The system water is treated and must not be poured down a sink or on the ground.



17. Remove the inner cap from the white system water container insert.

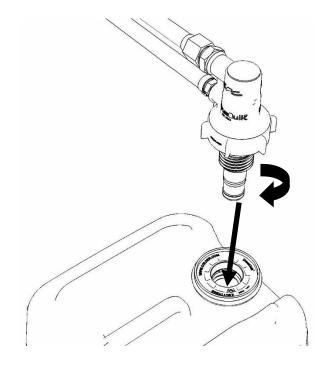
Unthread inner cap counter-clockwise with a large screwdriver.

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix D: FDT Tank Drain Procedure ----

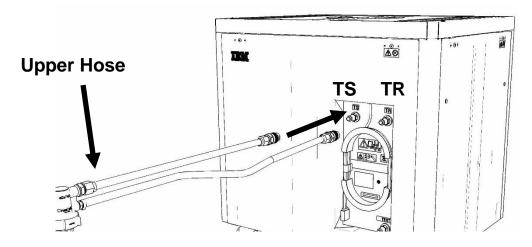


- 18. Remove transfer hose assembly **THA** from the upper tool storage compartment.
- 19. Insert large white threaded insert of **THA** into the system water container.

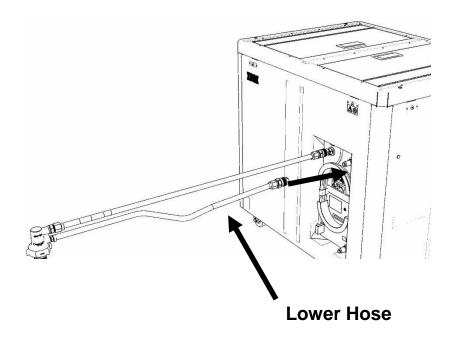
  Turn clockwise until hand tight.



20. Connect the **Upper THA Hose** to the **TS** connection on the front panel of the FDT.

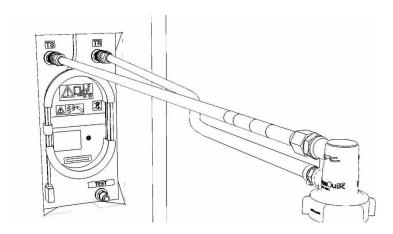


21. Connect the Lower THA Hose to the TR connection on the front panel of the FDT.

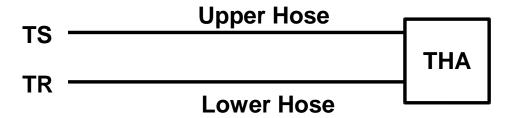


TS TR

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix D: FDT Tank Drain Procedure ----



22. Ensure all water connections are made properly and securely.



23. On the FDT panel, *click* the **Drain FDT** button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

**NOTE:** The water pump will shut off after 1 minute, 40 seconds of run time.

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

24. Verify that the container feels full of water after FDT drain.

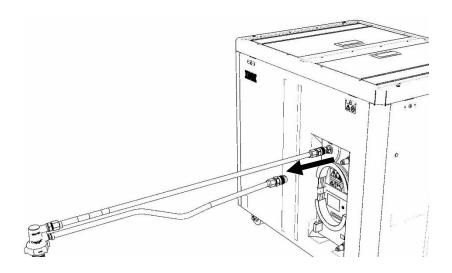
Container will weigh approximately 35 lbs. (16 kg) when full.

- If container feels full, proceed to **Step 25**.
- If container feels empty, repeat Step 20 and continue with procedure.
   To prevent overflow, only repeat if the system water container is still empty.

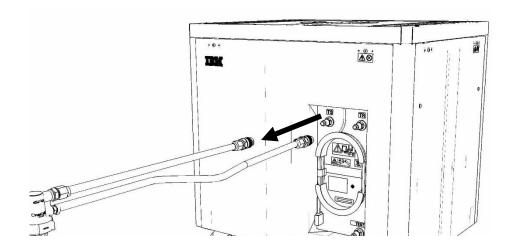
25. Click the Get FDT Status button and ensure the following status items are OK:

	Status Item	State	Action
•	Tool mode:	Ready - OK. Chec	k next Status item.
		FDT Drain Mode –	water pump still running.
		Wait 30 seconds and	d repeat <b>Step 25</b> .
•	Error Status:	NONE - OK. Check	next Status item.
			e <b>Decode Error Status</b> button, record and proceed to next step.
			e <b>Decode Error Status</b> button, record and contact next level of support.
•	Tank Level:	Repeat <b>Step 16</b> to <b>s</b> until desired level is	Step 25 (with additional empty container) reached.
		If tank level does no	t fall, repeat <b>Step 16</b> through <b>Step 25</b> .
		If tank level does no level of support.	t decrease after repeat, contact next
		To prevent overflow container is <b>still em</b>	only repeat if the system water <b>pty</b> .

26. Disconnect the **Lower THA Hose** from the **TR** connection on the front panel of the FDT.



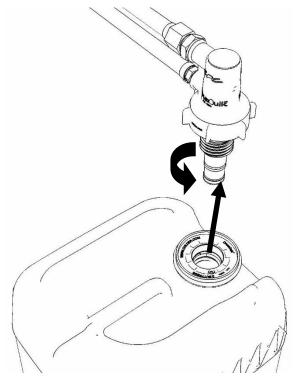
27. Disconnect the **Upper THA Hose** from the **TS** connection on the front panel of the FDT.



28. Remove large white threaded insert of **THA** from the system water container.

Turn **slowly** counterclockwise until removed.

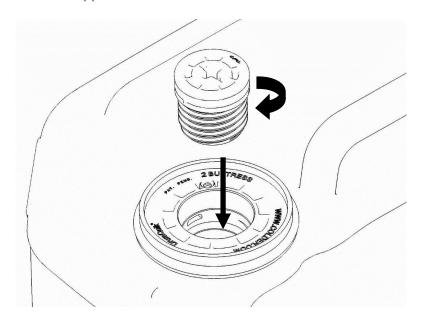
Some residual pressure may remain on the system water container



29. Replace the inner cap into the white system water container insert.

Turn inner cap clockwise with a large screwdriver.

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix D: FDT Tank Drain Procedure ----



- 30. Place all hose assemblies and adapters in their appropriate locations within the FDT storage enclosure.
- 31. Determine whether the FDT will be used for another procedure:
  - If the FDT will be used for another procedure, leave tool activated and go to that procedure now; skip the remaining steps of this procedure.
  - If the FDT requires no further use proceed to the next step.
- 32. Click the **Deactivate FDT** button.
  - If the **Deactivate FDT** command is successful OK. Proceed to next step.
  - If the Deactivate FDT command fails— action required.
     Repeat Deactivate FDT. If the Deactivate FDT command fails again, contact next level of support.
- 33. Disconnect FDT UPIC power cable from port T10 of BPC used.
  Wrap the UPIC cable in appropriate cable storage location on FDT.
- 34. If this procedure was referenced from another procedure, return to parent procedure.

### 7.4 End of Power775 FDT Tank Drain Procedure

# 8 APPENDIX E: POWER775 FILL AND DRAIN TOOL (FDT) TANK FILL PROCEDURE

## 8.1 Safety Notices

Read "Safety Notices" available from InfoCenter: http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf

The following cautions apply to all Power775 service procedures:

#### **CAUTION:**

Energy hazard present and Shorting might result in system outage and possible physical injury. Remove all metallic jewelry before servicing. (C001)

#### **CAUTION:**

The doors and covers to the product are to be closed at all times except for service by trained service personnel. All covers must be replaced and doors locked at the conclusion of the service operation. (C013)

#### **CAUTION:**

Servicing of this product or unit is to be performed by trained service personnel only. (C032)

The following notices specifically pertain to this Power775 service procedure.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)



DANGER: Hazardous voltage present. Voltages present constitute a shock hazard, which can cause severe injury or death. (L004)



CAUTION: Protective eyewear is needed for the procedure. (L011)

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix E: FDT Tank Fill Procedure ----



**DANGER:** Heavy equipment—personal injury or equipment damage might result if mishandled. (L013)



CAUTION: Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

### 8.2 Background:

This document contains the procedure for filling an **EM Power 775** Fill and Drain Tool (FDT) tank (internal reservoir).

The FDT is used to transfer water into and out of various components of the **TEM Power** 775 system. When a system component or the entire system is filled, the water will be transferred from the tank (internal reservoir) within the FDT to the component or system. During fill operations, the FDT tank may become empty, and if so, will need to be periodically filled using the supplied system water containers. Individual system water containers treated with a corrosion inhibitor are shipped with the system. The FDT Tank Fill Procedure instructs the user to properly transfer water out of a full system water container into the FDT Tank.

During system or component filling operations, if the FDT senses that the internal reservoir has become empty, it will terminate any running fill routine, as well as prevent any further fill routines from being executed. This may occur during a system or component fill procedure; if so, the system or component fill procedure must be paused, and this FDT Tank Fill Procedure must be completed before system/component filling can resume.

The system water is treated and must not be poured down a sink or on the ground.

#### Reference Information:

**Power 775** FDT P/N: 45D6928

System Water Container P/N: **45D2124** (U.S.), **45D2129** (non-U.S.)

Hose assemblies/adapters required: **THA** (45D8563)

Approximate FDT internal water volume: 32 L

Expected filling time for one (1) system water container: 1 min, 30 s

**NOTE:** Some steps in this procedure may be redundant due to other service operations being completed prior to this procedure. If a step has already been completed, verify that the step has been completed properly and proceed to the next step.

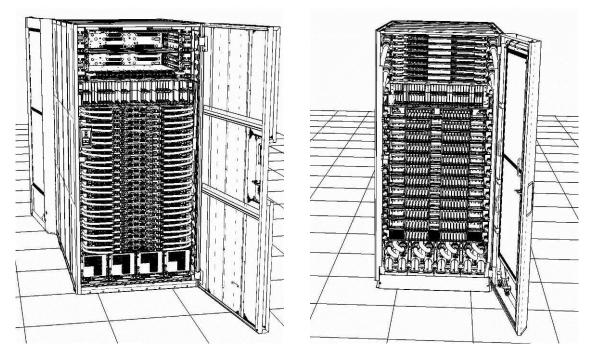
#### 8.3 Procedure:

**NOTE:** If you already have the FDT powered on, proceed to **Step 14**. Otherwise, start procedure at **Step 1**.

1. Identify the **Power 775** frame that requires service.

Verify that the system UEPO is set to **ON**, and the managing consoles (HMC and XCat) are powered on and communicating with the frame.

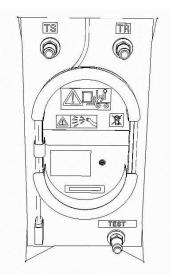
2. Open front and rear doors of the **Power 775** frame that requires service.



- 3. Bring the FDT to the front side of the **Power 775** frame that requires service.
- 4. Locate the panel of the FDT that contains the Universal Power and Information Cable (UPIC), as well as the **TS**, **TR**, and **TEST** water connections.

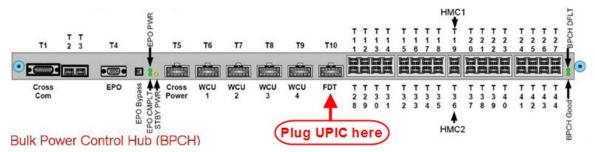
This side of the tool should be facing the front of the frame.





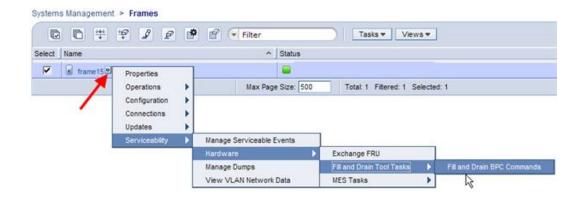
- 5. Unwrap the FDT UPIC cable from the storage loop on the FDT.
- 6. Select BPC port for FDT

- If the lower BPA is not targeted for service, and is functional:
   Plug the FDT UPIC cable into port T10 of the lower BPC.
- If the lower BPA is targeted for service, or is not functional:
   Plug the FDT UPIC cable into port T10 of the upper BPC.

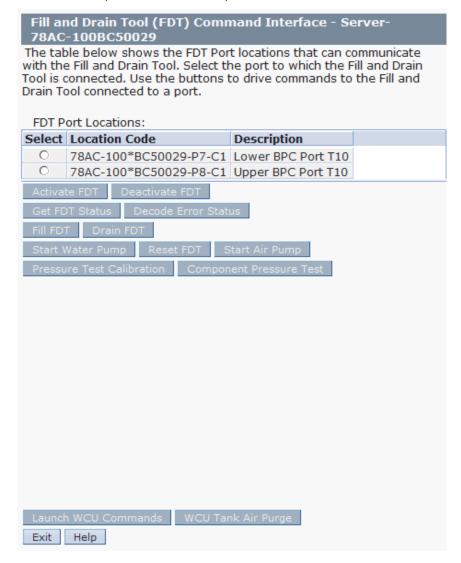


- 7. Login to the HMC with the User ID hscroot.

  Use the HMC that is connected to the BPA where the FDT is plugged.
- 8. From the HMC left Navigation menu, expand **Systems Management** then select **Frames**.
  - Verify frame serial number for the frame to be serviced.
- 9. In the **Frames** view on the HMC, place a checkmark in the **Select** column for the frame to be serviced.
- 10. Verify that the frame Status is Rack Standby/Rack Standby or Standby/Standby.
  - If frame Status reads Rack Standby/Rack Standby or Standby/Standby OK.
    - Continue to next step.
  - If frame Status does not read Rack Standby/Rack Standby or Standby/Standby – action required. Contact next level of support.
- 11. From the Task menu on the HMC, select Serviceability > Hardware > Fill and Drain Tool Tasks > Fill and Drain Command Interface



**Fill and Drain Tool Command Interface** will display. See below for a sample image of the interface (FDT deactivated).

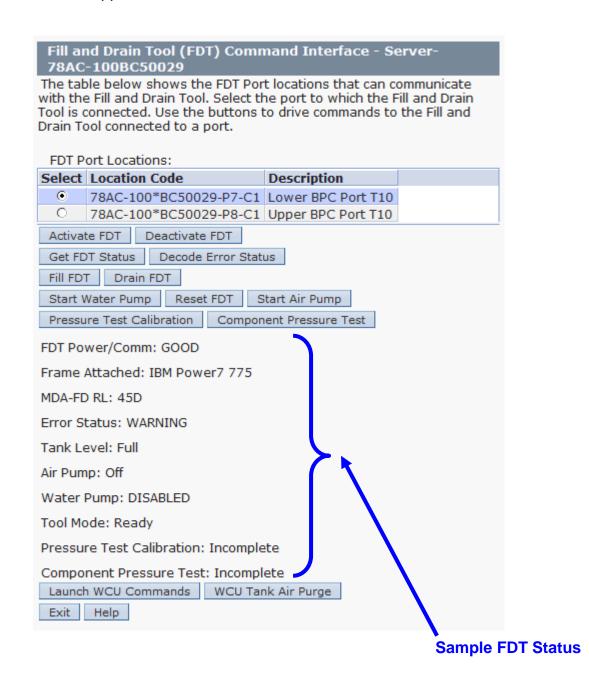


- 12. Select the BPC port that the FDT was plugged into in **Step 6** from the **FDT Port Locations:** list.
- 13. Click the Activate FDT button.
  - If the Activate FDT command is successful OK. Wait 30 seconds and continue to next step.
  - If the Activate FDT command fails action required.
     Click the Deactivate FDT button.

Wait 2 minutes and repeat **Step 13**. If the **Activate** command fails again, contact next level of support.

#### 14. Click the Get FDT Status button.

- If the Get FDT Status command is successful OK.
   See below for a sample status (does not reflect expected state)
- If the Get FDT Status command fails action required.
   Repeat Step 14. If the Get FDT Status command fails again, contact next level of support.



15. Click the Get FDT Status button and ensure the following status items are OK:

Status Item State Action
 Tool Mode: Ready – OK. Check next Status item.
 Error Status: NONE – OK. Check next Status item.
 WARNING – click the Decode Error Status button, record the information returned and check Tank Level.
 CRITICAL – click the Decode Error Status button, record the information returned and contact next level of support.
 Tank Level: Lower Half or Empty – OK.
 Note tank level, and proceed to next step.
 Upper Half or Full – FDT should not be filled.
 Exit procedure.

16. Locate a full system water container.

Transport the container to the location of the FDT.

Do not place the container between the FDT and the open frame.

**NOTE:** Use of a non-full system water container will result in repeated FDT filling operations.

IBM PN **45D2124** (U.S.), **45D2129** (non-U.S.).

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)

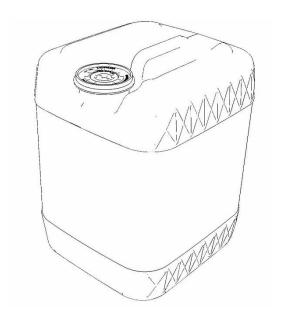


CAUTION: Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

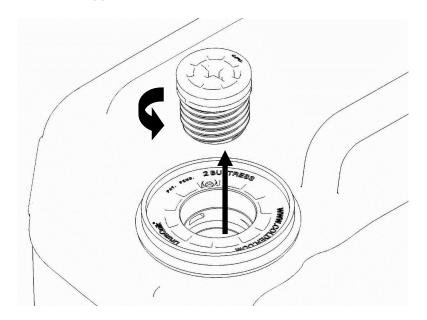
The system water is treated and must not be poured down a sink or on the ground.



17. Remove the inner cap from the white system water container insert.

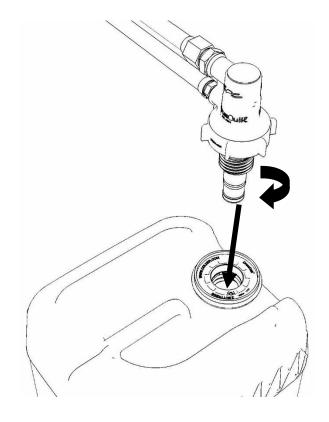
Unthread inner cap counter-clockwise with a large screwdriver.

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix E: FDT Tank Fill Procedure ----

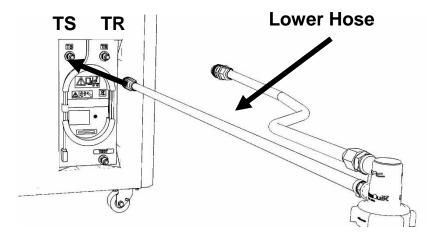


- 18. Remove transfer hose assembly **THA** from the upper tool storage compartment.
- 19. Insert large white threaded insert of **THA** into the system water container.

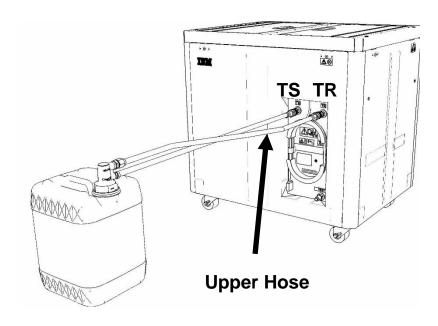
  Turn clockwise until hand tight.



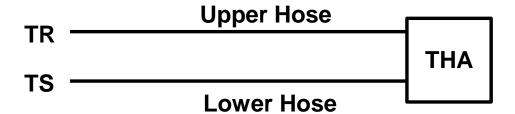
20. Connect the **Lower THA Hose** to the **TS** connection on the front panel of the FDT.



21. Connect the **Upper THA Hose** to the **TR** connection on the front panel of the FDT.



22. Ensure all water connections are made properly and securely.



23. On the FDT panel, *click* the **Fill FDT** button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

**NOTE:** The air pump will shut off after 1 minute, 40 seconds of run time.

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

24. Verify that the container feels empty after FDT fill.

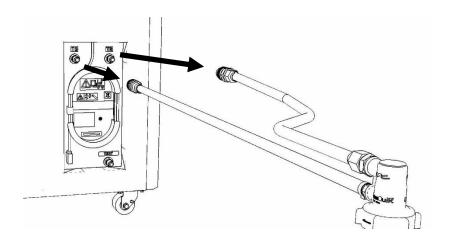
Container will weigh approximately 5 lbs. (2 kg) when empty.

- If container feels empty, proceed to Step 25.
- If container does not feel empty, repeat **Step 20** and continue with procedure.

### 25. Click the **Get FDT Status** button and ensure the following status items are OK:

Status Item	State Action
Tool mode:	Ready – OK. Check next Status item.
	FDT Fill Mode – air pump still running.
	Wait 30 seconds and repeat Step 25.
• Error Status:	NONE – OK. Check next Status item.
	<b>WARNING</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and proceed to next step.
	<b>CRITICAL</b> – <i>click</i> the <b>Decode Error Status</b> button, record information returned and contact next level of support.
• Tank Level:	Repeat <b>Step 16</b> to <b>Step 25</b> (with additional full container) until desired level is reached.
	If tank level does not rise, repeat Step 16 through Step 25.
	If tank level does not increase after repeat, contact next level of support.

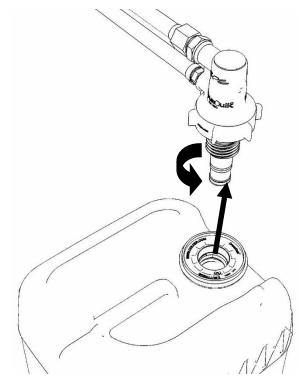
- 26. Disconnect the **Lower THA Hose** from the **TS** connection on the front panel of the FDT.
- 27. Disconnect the **Upper THA Hose** from the **TR** connection on the front panel of the FDT.



28. Remove large white threaded insert of **THA** from the system water container.

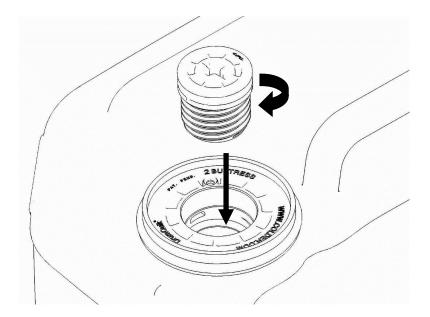
Turn **slowly** counterclockwise until removed.

Some residual pressure may remain on the system water container



29. Replace the inner cap into the white system water container insert.

Turn inner cap clockwise with a large screwdriver.



- 30. Place all hose assemblies and adapters in their appropriate locations within the FDT storage enclosure.
- 31. Determine whether the FDT will be used for another procedure:
  - If the FDT will be used for another procedure, leave tool activated and go to that procedure now; skip the remaining steps of this procedure.
  - If the FDT requires no further use proceed to the next step.
- 32. Click the **Deactivate FDT** button.
  - If the **Deactivate FDT** command is successful OK. Proceed to next step.
  - If the Deactivate FDT command fails— action required.
     Repeat Deactivate FDT. If the Deactivate FDT command fails again, contact next level of support.
- 33. Disconnect FDT UPIC power cable from port T10 of BPC used.
  Wrap the UPIC cable in appropriate cable storage location on FDT.
- 34. If this procedure was referenced from another procedure, return to parent procedure.

### 8.4 End of Power775 FDT Tank Fill Procedure

# 9 APPENDIX F: POWER775 FILL AND DRAIN TOOL (FDT) PRESSURE TEST CALIBRATION PROCEDURE

### 9.1 Safety Notices

Read "Safety Notices" available from InfoCenter: http://publib.boulder.ibm.com/infocenter/powersys/v3r1m5/topic/p7hdx/G229-9054.pdf

The following cautions apply to all Power775 service procedures:

#### **CAUTION:**

Energy hazard present and Shorting might result in system outage and possible physical injury. Remove all metallic jewelry before servicing. (C001)

#### **CAUTION:**

The doors and covers to the product are to be closed at all times except for service by trained service personnel. All covers must be replaced and doors locked at the conclusion of the service operation. (C013)

#### **CAUTION:**

Servicing of this product or unit is to be performed by trained service personnel only. (C032)

The following notices specifically pertain to this Power775 service procedure.

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)



DANGER: Hazardous voltage present. Voltages present constitute a shock hazard, which can cause severe injury or death. (L004)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix F: FDT Pressure Test Calibration Procedure ----



**DANGER:** Heavy equipment—personal injury or equipment damage might result if mishandled. (L013)



**CAUTION:** Chemical resistant gloves are needed for this procedure. (L014)



DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

### 9.2 Background:

This document contains the procedure for performing an **TEM Power 775** Fill and Drain Tool (FDT) pressure test calibration procedure for an **TEM Power 775** system.

To ensure that all water cooled components in the **TEM Power 775** system are leak-free, the **TEM Power 775** Fill and Drain Tool (FDT) is equipped with air pressure testing capability. The FDT Pressure Test Calibration routine is designed as a diagnostic test to verify the integrity of the FDT air pump, associated plumbing, and hose assemblies. This procedure tests for leaks within the FDT and FDT hose assemblies, and <u>must</u> be completed before a component (FRU) pressure test or fill is executed. The results of the calibration routine are recorded within the FDT.

**If the calibration passes**, system and component pressure tests can be completed.

If the calibration fails, there is a functional defect in the FDT or hose assemblies. System or component pressure tests cannot be completed. System or component fills must not be completed unless pressure tests are done first to ensure there are no leaks. Upon a calibration failure, the next level of support must be contacted for FDT debug and repair.

Once the FDT has been activated, a system or component fill procedure cannot be executed unless both the Pressure Test Calibration and Component Pressure Test have passed. The water pump within the FDT will otherwise be disabled until these conditions are met.

To properly complete a pressure test, the FDT hose assemblies must be purged of water. No specific hose drain procedure is required; the Pressure Test Calibration routine will drain all required hose assemblies if they have been left full of water.

#### Reference Information:

**Power 775** FDT P/N: 45D6928

Hose assemblies/adapters required: **HA1** (45D8561)

**HA2** (45D8562) **A3** (45D8567)

Total Pressure Test Calibration runtime: 1 min (air pump on 30 s)

**NOTE:** Some steps in this procedure may be redundant due to other service operations being completed prior to this procedure. If a step has already been completed, verify that the step has been completed properly and proceed to the next step.

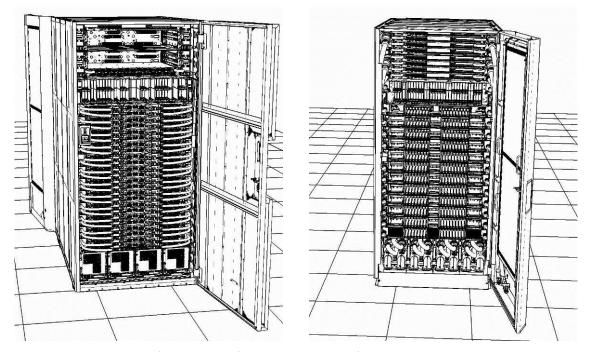
### 9.3 Procedure:

**NOTE:** If you already have the FDT powered on, proceed to **Step 14**. Otherwise, start procedure at **Step 1**.

1. Identify the **Power 775** frame that requires service.

Verify that the system UEPO is set to **ON**, and the managing consoles (HMC and XCat) are powered on and communicating with the frame.

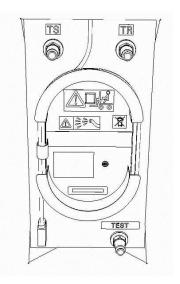
2. Open front and rear doors of the **Power 775** frame that requires service.



- 3. Bring the FDT to the front side of the **Power 775** frame that requires service.
- 4. Locate the panel of the FDT that contains the Universal Power and Information Cable (UPIC), as well as the **TS**, **TR**, and **TEST** water connections.

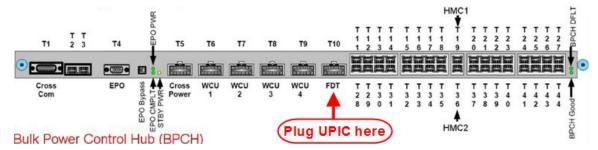
This side of the tool should be facing the front of the frame.





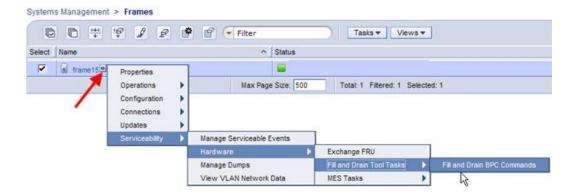
5. Unwrap the FDT UPIC cable from the storage loop on the FDT.

- 6. Select BPC port for FDT
  - If the lower BPA is not targeted for service, and is functional:
     Plug the FDT UPIC cable into port T10 of the lower BPC.
  - If the lower BPA is targeted for service, or is not functional:
     Plug the FDT UPIC cable into port T10 of the upper BPC.

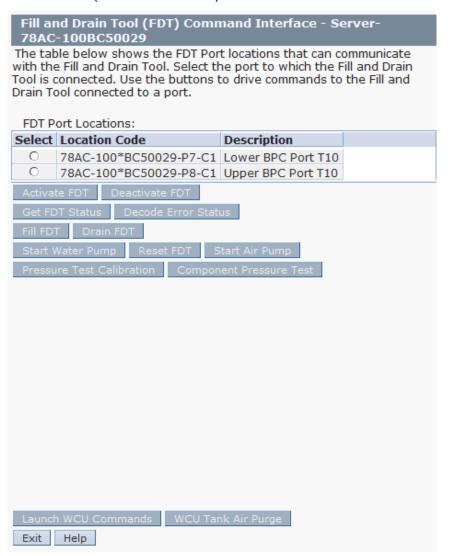


- Login to the HMC with the User ID hscroot.
   Use the HMC that is connected to the BPA where the FDT is plugged.
- 8. From the HMC left Navigation menu, expand **Systems Management** then select **Frames**.
  - Verify frame serial number for the frame to be serviced.
- 9. In the **Frames** view on the HMC, place a checkmark in the **Select** column for the frame to be serviced.
- 10. Verify that the frame Status is Rack Standby/Rack Standby or Standby/Standby.
  - If frame Status reads Rack Standby/Rack Standby or Standby/Standby OK.
    - Continue to next step.
  - If frame Status does not read Rack Standby/Rack Standby or Standby/Standby – action required. Contact next level of support.
- 11. From the Task menu on the HMC, select Serviceability > Hardware > Fill and Drain Tool Tasks > Fill and Drain Command Interface

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix F: FDT Pressure Test Calibration Procedure ----



**Fill and Drain Tool Command Interface** will display. See below for a sample image of the interface (FDT deactivated).



# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix F: FDT Pressure Test Calibration Procedure ----

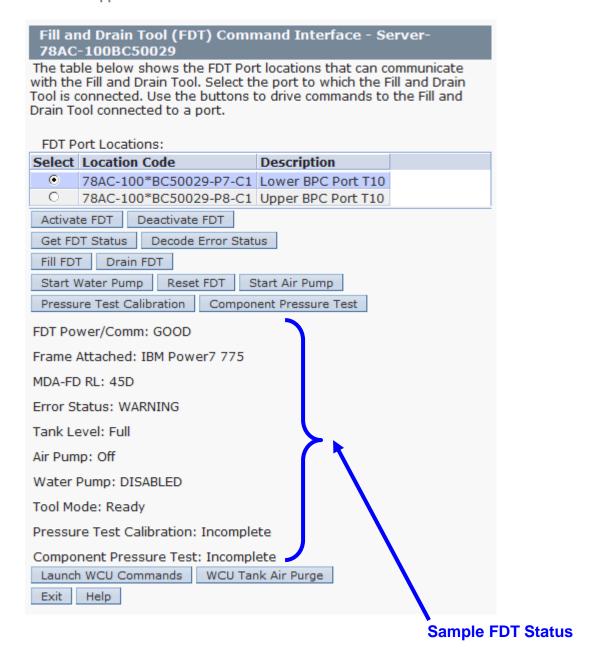
- 12. Select the BPC port that the FDT was plugged into in **Step 6** from the **FDT Port Locations:** list.
- 13. Click the Activate FDT button.
  - If the Activate FDT command is successful OK. Wait 30 seconds and continue to next step.
  - If the **Activate FDT** command fails action required.

Click the **Deactivate FDT** button.

Wait 2 minutes and repeat **Step 13**. If the **Activate** command fails again, contact next level of support.

- 14. Click the Get FDT Status button.
  - If the Get FDT Status command is successful OK.
     See below for a sample status (does not reflect expected state)
  - If the Get FDT Status command fails action required.

Repeat **Step 14**. If the **Get FDT Status** command fails again, contact next level of support.



15. Click the **Get FDT Status** button and ensure the following status items are OK:

	Status Item	State	Action	
•	Tool Mode:	Ready – OK.	Check next Status item.	
•	Error Status:	NONE – OK.	Check next Status item.	
			click the <b>Decode Error Status</b> button, record the turned and check Tank Level.	e
		CRITICAL -	click the Decode Error Status button, record the	е

information returned and contact next level of support.

• Tank Level: Upper Half, Lower Half or Empty – OK. Check next Status item.

**Full** – action required.

Exit this procedure and perform the **Power 775 Fill and Drain Tool (FDT) Tank Drain Procedure**.

Once FDT tank level is **Upper Half**, **Lower Half** or **Empty**, return to this step and continue with procedure.

• Pressure Test Calibration: Incomplete - OK. Proceed to next step.

Pass or Fail - action required.

Click the **Deactivate FDT** button.

Repeat **Step 13** and continue with procedure.

16. Before proceeding, read required safety information:

CAUTION: The water-based coolant solution may contain an additive intended to inhibit corrosion (or provide other functions). The solution may cause irritation to the skin or eyes. Avoid direct contact with the solution. Employ appropriate Personal Protective Equipment when performing operations involving the coolant or which may potentially expose you to the coolant. Refer to the MSDS for more information. (C037)



**CAUTION:** Protective eyewear is needed for the procedure. (L011)



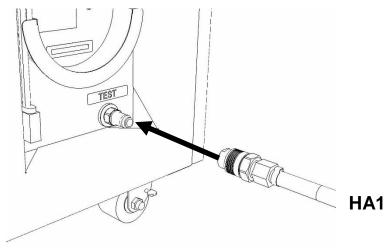
CAUTION: Chemical resistant gloves are needed for this procedure. (L014)



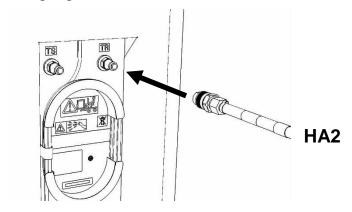
DANGER: Risk of electric shock due to water or a water solution which is present in this product. Avoid working on or near energized equipment with wet hands or when spilled water is present. (L016)

17. Remove hose assembly **HA1** from the upper tool storage compartment.

Connect either end of hose assembly **HA1** to the **TEST** connection on the front panel of the FDT.



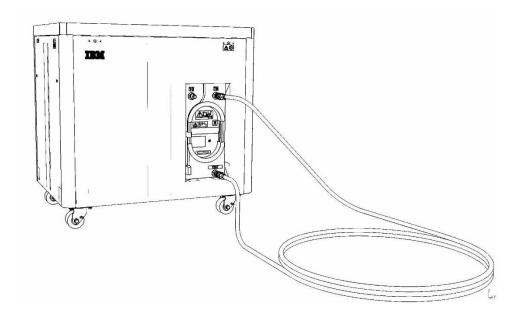
18. Remove hose assembly **HA2** from the upper tool storage compartment. Connect the end *without sight glass* to the TR connection on the FDT.



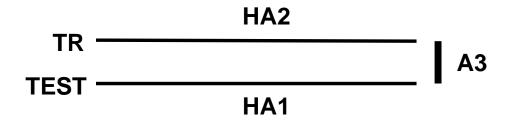
19. Remove adapter A3 from the FDT.

Connect the free ends of **HA1** and **HA2** together via adapter **A3**.

Place excess hose on floor in front of FDT.



20. Ensure all water connections are made properly and securely.



21. On the FDT panel, *click* the **Pressure Test Calibration** button.

The **Get FDT Status** button may be *click*ed to examine FDT status.

**NOTE:** The pressure testing will last for 1 minute (30 seconds with air pump on)

CAUTION: This unit must not be left running unattended, service personnel should always be overseeing the process. (C038)

- 22. Click the **Get FDT Status** button and review the following:
  - Tool mode: **Ready** – OK. Check Error Status.

Pressure Test Calibration Mode – pressure test still

running.

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix F: FDT Pressure Test Calibration Procedure ----

Wait 30 seconds and repeat Step 22.

• Error Status: NONE – OK. Check Pressure Test Calibration.

**WARNING** – *click* the **Decode Error Status** button, record

information returned and proceed to next step.

**CRITICAL** – *click* the **Decode Error Status** button, record information returned and contact next level of support.

• Pressure Test Calibration: Pass – OK. Proceed to next step.

**Fail** or **Incomplete** – action required.

Click the **Reset FDT** button.

Repeat **Step 17** and continue with procedure.

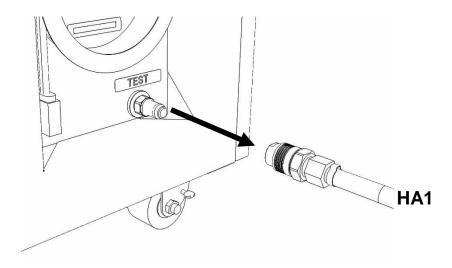
If the test read **Fail** twice, hardware is defective. Contact next level of support.

23. The FDT Pressure Test Calibration has passed successfully.

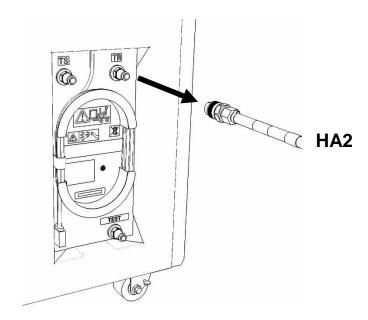
**NOTE:** If a **Component Pressure Test** procedure will be completed following this test, disregard **Step 25 – 26**. These hose connections will be the same in the component pressure test procedure.

24. Disconnect hose assemblies **HA1** and **HA2** from adapter **A3**.

25. Disconnect the FDT end of HA1 from TS on the FDT.



26. Disconnect the FDT end of HA2 from TR on the FDT.



- 27. Place all hose assemblies and adapters in their appropriate locations within the FDT storage enclosure.
- 28. Determine whether the FDT will be used for another procedure:

# Power775 Rear Door Heat Exchanger (RDHX) Service Procedure ---- Appendix F: FDT Pressure Test Calibration Procedure ----

- If the FDT will be used for another procedure, leave tool activated and go to that procedure now; skip the remaining steps of this procedure.
- If the FDT requires no further use proceed to the next step.
- 29. *Click* the **Deactivate FDT** button.
  - If the **Deactivate FDT** command is successful OK. Proceed to next step.
  - If the Deactivate FDT command fails— action required.
     Repeat Deactivate FDT. If the Deactivate FDT command fails again, contact next level of support.
- 30. Disconnect FDT UPIC power cable from port T10 of BPC used.

  Wrap the UPIC cable in appropriate cable storage location on FDT.
- 31. If this procedure was referenced from another procedure, return to parent procedure.

### 9.4 End of Power775 FDT Pressure Test Calibration Procedure

# 10 APPENDIX G: IBM POWER775 FDT VOLUME TABLES

# **10.1 IBM Power 775 Component Water Volumes**

	Liters	Gallons
WCU	10.75	2.84
Supply Manifold	5.64	1.49
Return Manifold	5.64	1.49
CEC	1.74	0.46
CEC DCCA	0.07	0.02
CEC + 2 DCCAs	1.87	0.49
BPE	0.97	0.26
BPR	0.12	0.03
BPD	0.18	0.05
Disk Enclosure	0.90	0.24
RDHX	7.50	1.98
System Water Container	15.00	3.96
FDT Tank (Internal Reservoir)	32.00	8.45

Table 4 IBM Power 775 Component Water Volumes

# 10.2IBM Power 775 System Water Volumes

		Number of CEC Drawers											
		2	3	4	5	6	7	8	9	10	11	12	
<b>\</b>	0	46.8	48.6	50.5	63.6	65.4	67.3	69.2	82.3	84.1	86.0	87.9	
Disk	1	47.7	49.5	51.4	64.5	66.3	68.2	70.1	83.2	85.0	86.9	88.8	
<del> </del>	2	48.6	50.4	52.3	65.4	67.2	69.1	71.0	84.1	85.9			
~ ~	3	49.5	51.3	53.2	66.3	68.1	70.0	71.9			-"		
P C	4	50.4	52.2	54.1	67.2	69.0							
Number Enclos	5	51.3	53.1	55.0			<u>.</u> '		(Volum	es in Lit	ers)		
_	6	52.2											

Table 5 IBM Power 775 System Water Volume (Liters)

		Number of CEC Drawers											
		2	3	4	5	6	7	8	9	10	11	12	
~	0	12.4	12.8	13.3	16.8	17.3	17.8	18.3	21.7	22.2	22.7	23.2	
Disk	1	12.6	13.1	13.6	17.0	17.5	18.0	18.5	22.0	22.5	23.0	23.5	
5 5	2	12.8	13.3	13.8	17.3	17.8	18.3	18.8	22.2	22.7			
· (A	3	13.1	13.6	14.1	17.5	18.0	18.5	19.0			•		
nber Inc	4	13.3	13.8	14.3	17.7	18.2			='				
Number Enclos	5	13.5	14.0	14.5			<u>.</u> '		(Volum	es in Ga	allons)		
_	6	13.8											

Table 6 IBM Power 775 System Water Volume (Gallons)

# 10.3 IBM Power 775 System Water Containers per Frame

		Number of CEC Drawers											
		2	3	4	5	6	7	8	9	10	11	12	
~	0	4	4	4	5	5	5	5	6	6	6	6	
Disk	1	4	4	4	5	5	5	5	6	6	6	6	
of D	2	4	4	4	5	5	5	5	6	6			
S	3	4	4	4	5	5	5	5			-"		
n p	4	4	4	4	5	5			="				
Number	5	4	4	4			<u>.</u> '						
_	6	4			='								

Table 7 IBM Power 775 Required Number of System Water Containers per Frame

# 10.4 End of Appendix G: Power775 FDT Volume Tables