## Recyclability assessment \*

## Date: March 6, 2023

Model name = Part/Sub-Assembly Frame Assembly	9105 22B Mass (kg) 8.15 2.23	Qty	Product weight =	32.18 kg	
Part/Sub-Assembly Frame Assembly	Mass (kg) 8.15	Qty	Mass/System(kg)	-	
Part/Sub-Assembly Frame Assembly	Mass (kg) 8.15	Qty	Mass/System/kg)		
Frame Assembly	8.15		IVID33/ SYSCEIII(Kg)	Recyclability rate**	Recyclable mass (kg)
	2.22	1	8.15	97%	7.90
20 top Cover Assembly	2.25	1	2.23	97%	2.16
Memory	0.04	32	1.16	97%	1.13
Planar Assembly w/out heatsinks	6.60	1	6.60	100%	6.60
Internal brackets	0.17	1	0.17	100%	0.17
Heatsink Assembly	0.91	2	1.82	93%	1.69
Air Baffle	0.25	1	0.25	97%	0.24
Front Bezel	0.14	1	0.14	97%	0.13
Power Supply Assembly	1.42	2	2.84	97%	2.75
Backplane	0.10	2	0.20	100%	0.20
DASD, 2.5"	0.21	8	1.67	92%	1.54
eBMC Card	0.19	1	0.19	100%	0.19
Peripheral Component Interconnect (PCI) Card	0.18	10	1.82	100%	1.82
Dual CCM Fan Asm	0.32	6	1.91	97%	1.85
Rail sides (that attach to chassis)	0.43	2	0.86	100%	0.86
VRM Up-Regs + Ten60 mated pair	0.39	2	0.78	97%	0.76
DCM Module	0.24	2	0.47	97%	0.46
Gen-3 DASD Filler	0.03	8	0.22	97%	0.21
2U PCIe Dividers	0.02	10	0.18	97%	0.18
2-bundle Oculink Cable	0.06	2	0.13	93%	0.12
11x 2U DDIMM Cover	0.05	2	0.11	97%	0.11
NVMe Signal Cable	0.03	2	0.05	93%	0.05
Side cable airflow channel	0.05	1	0.05	97%	0.04
2x DDIMM Cover	0.01	4	0.04	97%	0.04
LCD Assembly	0.04	1	0.04	93%	0.03
NVMe Power Cable	0.02	2	0.04	93%	0.03
Middle cable airflow channel	0.04	1	0.04	97%	0.04
6x 2U DDIMM Cover	0.02	1	0.02	97%	0.02
OpPanel Cable	0.02	1	0.02	93%	0.02
Wilson TPM Assembly	0.01	1	0.01	97%	0.01
		+			
C			22.1		21.24

97.4

Recyclability rate: R rcy =  $\sum m_{(i)} x RCR_{(i)} / m_{EEE} x 100\% =$ 

Symbols and definitions

m<sub>(i)</sub> = Mass of i<sup>th</sup> part

RCR<sub>(i)</sub> = Recycling rate of the i<sup>th</sup> part in the corresponding end-of-life treatment scenario

R = Recyclability rate

m<sub>EEE</sub> = Total product mass

\* This recyclability assessment is based on the format in the International Electrotechnical Commission (EC) 62635 Standed Guidelines for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment. Recyclability is defined by the standard to be "ability of vastes product to be recycled, based on actual practices." The recyclability rate calculation equations is defined by the standard to be "ability of vastes product to be recycled, based on actual practices." The recyclability rate calculation equations is defined by this standard. Products were assessed based on the results of reuse, recycling, and/or disposal at IBM's Product End-of-Life Management suppliers. The 2018 results for IBM product end-of-life management are attached to the right. The IBM and the Environment 2018 Annual report is located at https://www.ibm.com/ibm/environment/annual/proofing, shtml

\*\* Assumptions - Recyclability rates projected for this product and parts are based on knowledge of the product material composition, publically available reference sources for recyclability of materials (see references below) and on the overall results of IBM's product end-of-life management venders. Where there there is a publically available recyclability rate for a commodity or assembly, such as those in the IRC Technical Report below, that rate is used. Where there is a publically available recyclability rate for a commodity or assembly, such as those in the IRC Technical Report below, that rate is used. Where there is a publically available recyclability rate for a commodity or assembly, such as those in the IRC Technical Report below, that rate is used. Where there brodies the recyclability rate, the overall rate of 37% was chosen because that is the documented and a tatal recycling rates from IBM Product rate of UIR Management vendors. The 97% is the actual recyclability of IBM products as reported from IBM PELM vendors and the available infrastructure. According to NSF/ARSI 425-0218. - Printed circuit board substrate material, included in printed circuit boards that will be sent to a smelter for metals recycling. Table to considered recyclability for URM production of UIR Printed circuit boards under the excluation.

\*\*\* This POWER server is unique in content based on customer ordering. The weight will vary based on content of the server. The bill of material provided here is an example for this product and that which is used for the Installation Planning manual.

\*\*\*\*\* References: IEC/TR 62623, "Technical Report IEC/TR 62635, Guidelines for End of Life Information provision from manufactures and recyclers, and for recyclability rate calculation of Electrical and Electronic Equipment." The International Electrotechnical Commission (IEC), 2012; P. Chancerel and M. Marwede, IR. Technical Report, Escability 1 sudy Green Stating, up reference values to support the calculation of recyclability / recoverability rates of electr(on)ic products August 2016; and NSF/ANSI 426 - 2018 Environmental Leadership and Corporate Social Responsibility Assessment of Servers

End of life treatment methodology - The methodology for recycling technologies and practices for this product generally follow the end-of-life treatement process as outlined by IEC/TR62635. See the process flow diagram to the right. Disassembly of the product is required to sort into recycling streams based on the infrastructure available to the dismantler. Generally circuit cards, backplanes, processors, etc. would go to a pairs ender lecycler. Metal covers, chasis, brackets, screws, etc to a metal smellsr. Praisit, parts und sub the bezel, covers, etc. would go to a pairs (recycler.

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## Product end-of-life processing methods





End-of-life treatment processes from IEC/TR 62635