







More Great Cars Faster....

....in a Sustainable World

Mark Stanton, *Group Chief Engineer*Vehicle Engineering & Attributes, Jaguar Land Rover



JLR: Key Facts







Largest UK automotive employer

approaching 19,000 UK employees, 45,000 in supply chain, supporting 130,000 jobs in total

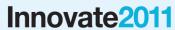
> Only car company researching, designing and manufacturing in the UK

Largest UK automotive investor in R&D

approaching £1.5bn per year in Product Creation 4500 Engineers in core Product Development, 6000 Worldwide and growing

Ambition Business Growth Plan 40 new product actions in the next 5 years

Sell products in 174 countries In 2010/2011, China up 70%, North America up 21%, Russia up 32%





2011 Line Up













XK

















Defender





Discovery 4





Our PD Sites: Whitley











A former site for Whitley and Lancaster Bomber production

55 acres & 76,000m² of office space

3000 employees

Home to Powertrain Engineering, Electrical Engineering and the Jaguar Design Studio





Our PD Sites: Gaydon







Converted from V-Bomber base in 1977

World-class R&D centre of the

Automotive Industry

60 Km of Test Tracks



4500 people and rising

VR suite, climatic wind tunnels, rig test and engine test beds, electro-magnetic chamber











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The Challenges







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40 product actions in the next 5 years

Reduced development lifecycles

Corporate social responsibility

> Emerging Markets
Increased Complexity
Robustness

Rise of the BRIC markets

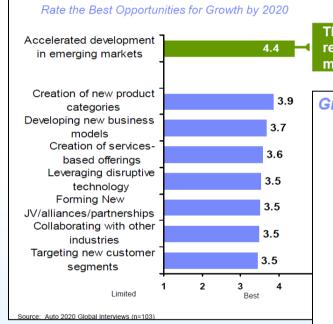
Interconnected technologies

Highest-ever quality expectations

Emerging Markets: Why are they important?



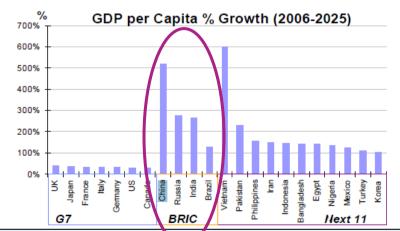




The growth in emerging markets is recognized as it outpaces the developed markets



Growth in emerging markets creates both opportunity and responsibility for auto companies



From IBM Auto 2020 Global Interviews across **Automotive Industry**

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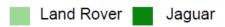


Emerging Markets: Our Sales











http://www.jaguarlandrover.com/pdf/Investor_Presentation_FY2011.pdf



Emerging Markets: Understanding the Needs









Differences in anthropology of diverse cultures

Owner-Driver vs. Chauffeur ratio in different markets

Fuel quality and availability

Electric charging points in the future

Terrain, road surfaces and altitude

Government legislation and environmental tax

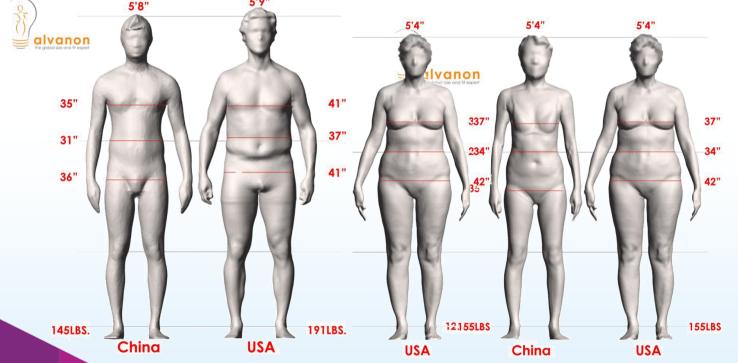
Emerging Markets: Understanding the People











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Emerging Markets: Understanding the Environment













Emerging Markets: Typical Test Route

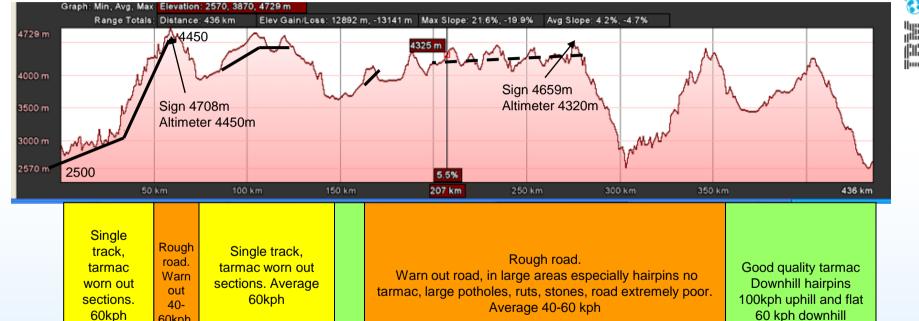
60kph.











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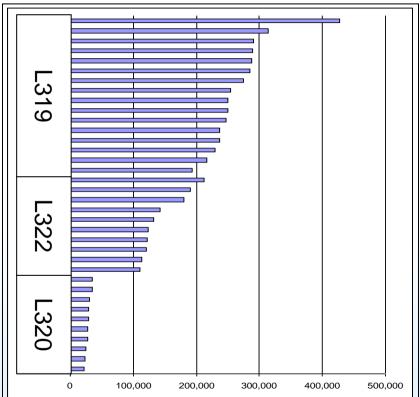
A fleet of LR products in NW China





Kurle Oil company, Kurle City, Xinjiang Uyghur Region







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Innovation is everywhere but software and electrical systems receive focus

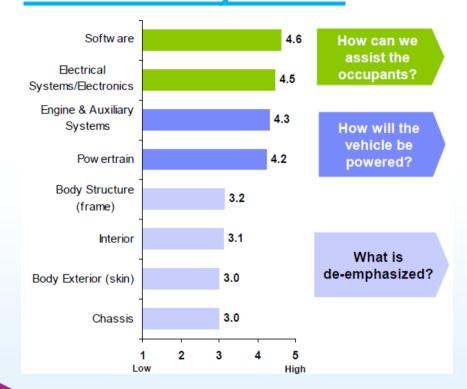












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Aero vs Auto Software Comparison











Boeing Dreamliner



Modern Car



Boeing 777



F-35 Joint Strike



1.7 million SLOC

The avionics system in the F-22 Raptor, Air Force frontline jet fighter

6.5 million SLOC

The avionics and onboard support systems in Boeing's new 787 Dreamliner



The control and comfort systems in a modern luxury car - which can contain up to 100 individual modules



Operation of the avionics and onboard support systems is split across 79 different systems

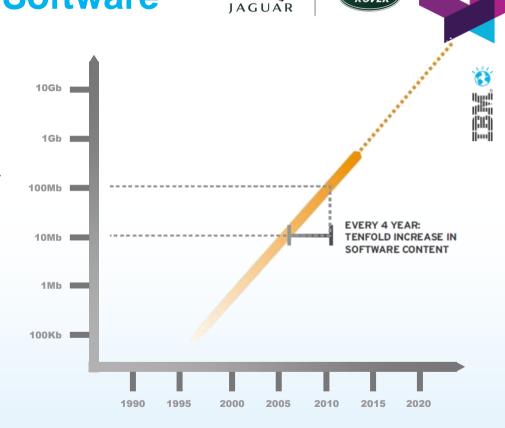
5.7 million SLOC

Operation of the onboard systems on an F-35 Joint Strike Fighter

IN 2008 THE BUSINESS RESEARCH FIRM FROST & SULLIVAN ESTIMATED THAT CARS WILL REQUIRE 200 MILLION TO 300 MILLION LINES OF SOFTWARE CODE IN THE NEAR FUTURE

Increase in Automotive Software

- It is widely acknowledged that 80% to 90% of vehicle innovations are based on software systems
- Current trends indicate that every four years there is a tenfold increase in the volume of software in high-end vehicles
- 50% to 70% of the development costs for an ECU are related to software



System Level Example







Auto High Beam Assist (AHBA) - Introduced in 2010:

- Automatically turns on high beam when no other vehicle present
- Automates high and low beam switching
- Communicates to headlamps and changes pattern

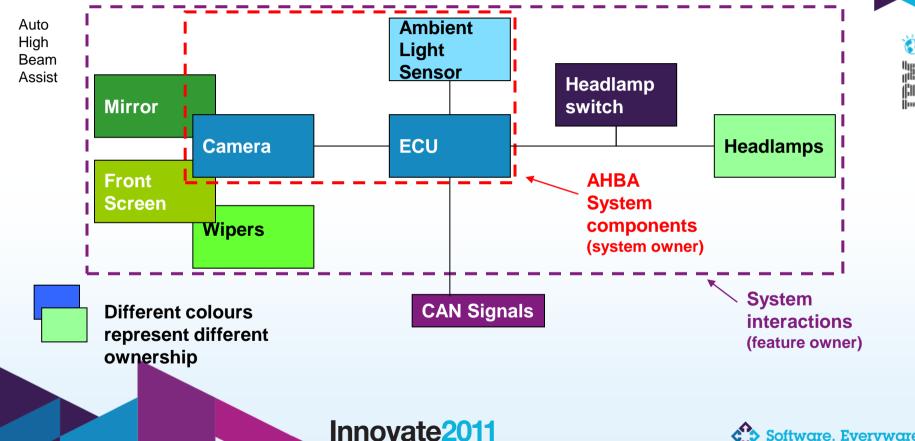




System Boundary Diagram







Software. Everyware.

The Challenges







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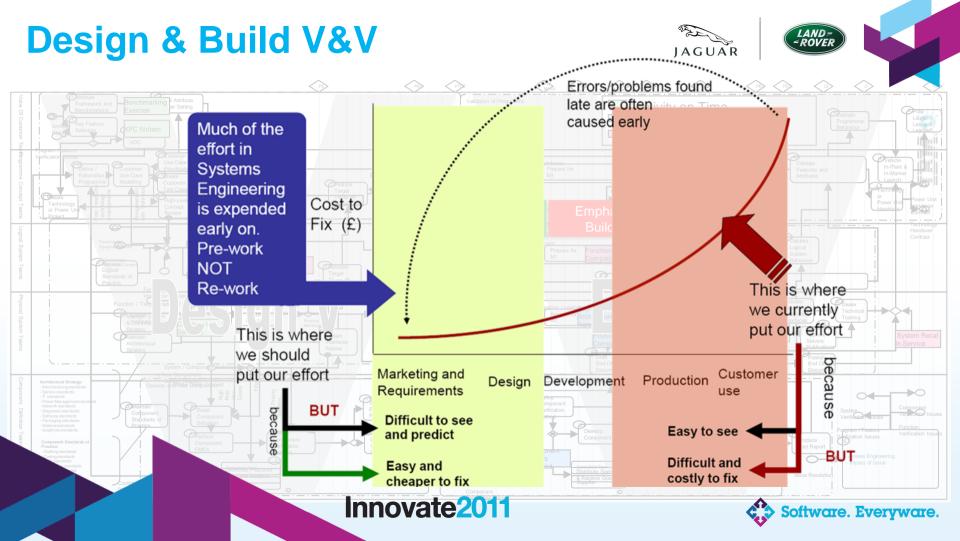
Increased Complexity

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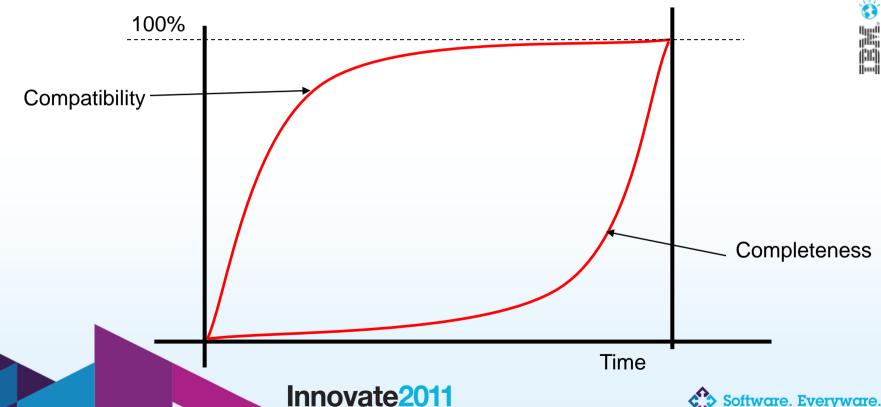
Compatibility vs Completeness







....consistent with a true system approach













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Summary: The Challenges







Globalization / Emergent Market Needs

Sustainability Needs...



Global markets are driving new requirements

"Intelligent" Interconnected

- New emergent markets are driving change
- Niche and luxury markets require understanding of new customer and environmental needs
- Increase in regulatory requirements from new markets
- Opportunities from diversification across plex markets and new product variants

embedded software

Summary: The Challenges







Globalization / Emergent Market Needs

Sustainability Needs...



Global markets are driving new requirements

"Intelligent" Interconnected

terconnected products and

ultiple Multiple ucts and requirement riants sources

- Growth in highly sophisticated in-vehicle electric/electronic (E/E) systems
- Product innovation driven from "intelligent systems"
- Growing customer demands and expectations
- •Time-to-market and integration challenges
 Increased usage of lt is already complex
 electronics and

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Summary: The Challenges







"Intelligent" vehicles

Interconnected technologies

Multiple products and

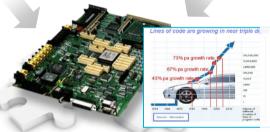
Multiple equirement

Large number of product variants



- Development standards e.g. ISO26262
- System Engineering led approach

Any tool must be scalable from the 10,000 reused requirements we have today to ???,000 requirements in future.



Increased usage of electronics and embedded software



Partnership with industry

















