



Commerce

- 10.00 – 10.40 Fremtidens eCommerce løsninger, Hosein Moghaddas, IBM
- 10.50 – 11.30 Den personlige kunde dialog, Erin Jaeger, IBM
- 11.30 – 12.10 Frokost
- 12.10 – 12.55 Roundtable: Fremtidens eCommerce løsninger
Speakers' Corner: - Hvordan skaber *du* relevant kommunikation med dine kunder online?
- Optimér dine kunders købsoplevelse online
- 13.05 – 13.45: Optimering af pris, kampagne og produktmix, Kent Bredahl, Coop Danmark A/S
- 14.10 – 14.50 Den forretningsmæssige effekt af supply chain optimering, Stephen Hall, IBM,
Eddie Griffiths Lafarge & Peter Jensen, Mærsk Oil Trading
- 15.00 – 15:45 Roundtables: - Optimér dine kunders online oplevelse og øg dit salg.



Optimization & Business impact

Stephen Hall – IBM optimization

Peter Jensen – Maersk Oil Trading

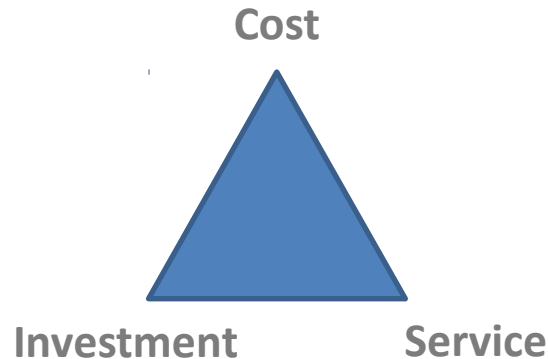
Eddie Griffiths – Optimisation for Everyone



What is Optimization?

Choose the best option

to take most advantage of limited resources with competing objectives



- Discover unknown options
- Automate and streamline decisions
- Explore more alternatives



Sucess stories with IBM Optimization



€20 mil

Amount a major transportation company reduced operating costs annually through better allocation of rolling stock*.



\$240 mil

Amount a central securities depository saved financial institutions in 18 months by faster clearing of securities transactions*.



€50 thou

Amount a power system operator reduced daily costs to consumers through better dispatch of generators*.



\$226 mil

Amount a major hotel chain increased annual revenue by offering the right product to the right customer at the right price.

Speakers

Eddie Griffiths



**Lafarge
Aggregates until
2013**

**Supply Chain
Performance
Manager**

30+ experience

Supply from the right place



Peter Jensen



**Maersk Oil Trading
since 2007**

**Optimization
expert**


**Master in
Computer science**

**Fuel up at the right amount, at
place and time**



Optimization applied to bunker purchasing

Peter Neergaard Jensen

 MAERSK OIL TRADING

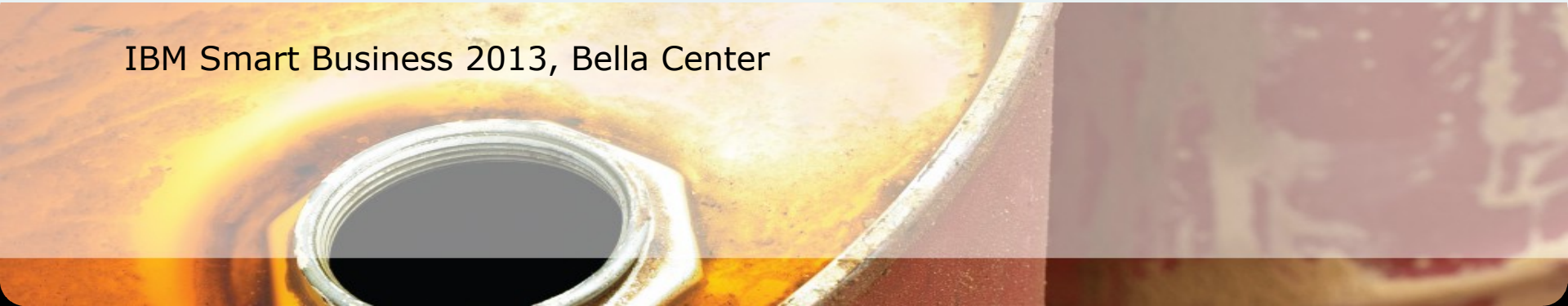




MAERSK OIL TRADING

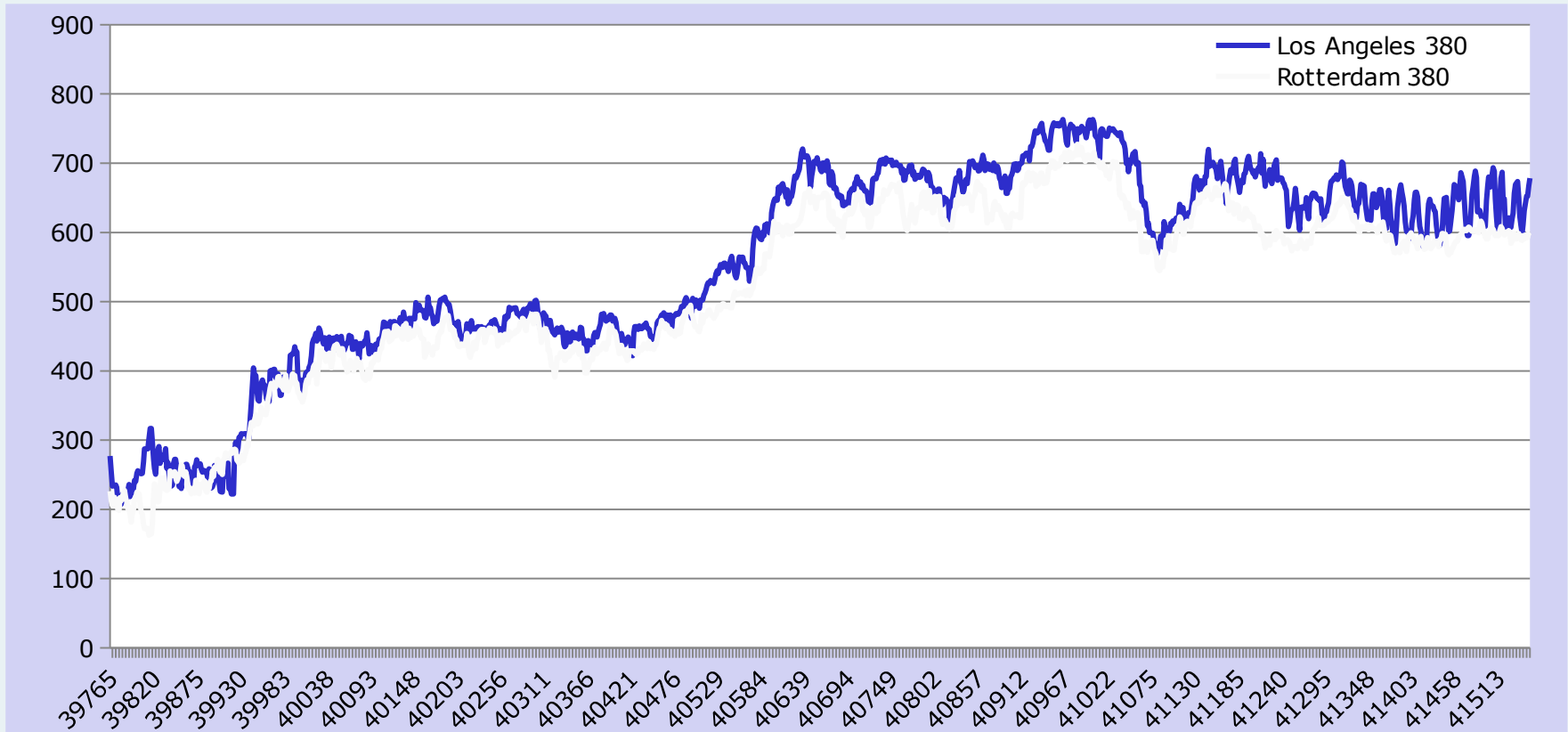
Optimization applied to bunker purchasing

IBM Smart Business 2013, Bella Center



Key value and saving

- **The purpose is to buy the right quantity fuel at the right place and time**
- **The application has run since 2009**
- **Estimated direct saving of 1/2-1% compared to previous process**
- **12,000 transaction per year**



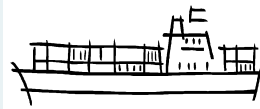
Background

- ▶ **Size matters ☺**
- ▶ **Maersk Line**
 - 460 vessels
 - Schedules around the globe.
- ▶ **Container vessels**
 - Capacity 14.000 MT
 - Where, when and how much bunker fuel to buy?
- ▶ **Reality**
 - 12,000 trades
 - 12 mio tons of fuel
 - 7-8 bio USD at today's rates

Asia - Europe (AE10) - Roundtrip



$$\times 560 =$$



2007 research project

▶ **Transform the world into a mixed integer problem**

- Post graduate research project

▶ **Feed the model – gather and massage data**

- Actually huge task

▶ **Calculate and analyse**

- Room for improvement

▶ **The project showed significant saving potential and even with a saving of just ½% the business case was straight forward**



The Model

▶ **Input:**

▶ **"Static"**

- Consumption tables
- Vessel specifics
- Port specifics

▶ **"Dynamic"**

- Vessel schedules
- Prices
- Acknowledgement and Restrictions (draft, balance etc.) by central operations
- Confirmation by vessels that calculated stock-on-board and capacity is valid

FPMS Fuel Procurement Management System Wednesday, 20 June 2012

Home Inbox Masters Reports Logout

Last Vessel Acknowledgement 20/06/2012 02:00:34

Operator Interface - SL METEOR

Plan No: Current HSFO Qty: Current Diesel Qty: **Play the role of vessel**

Plan Date: Current LSFO Qty: Do not send plan reminders to vessel

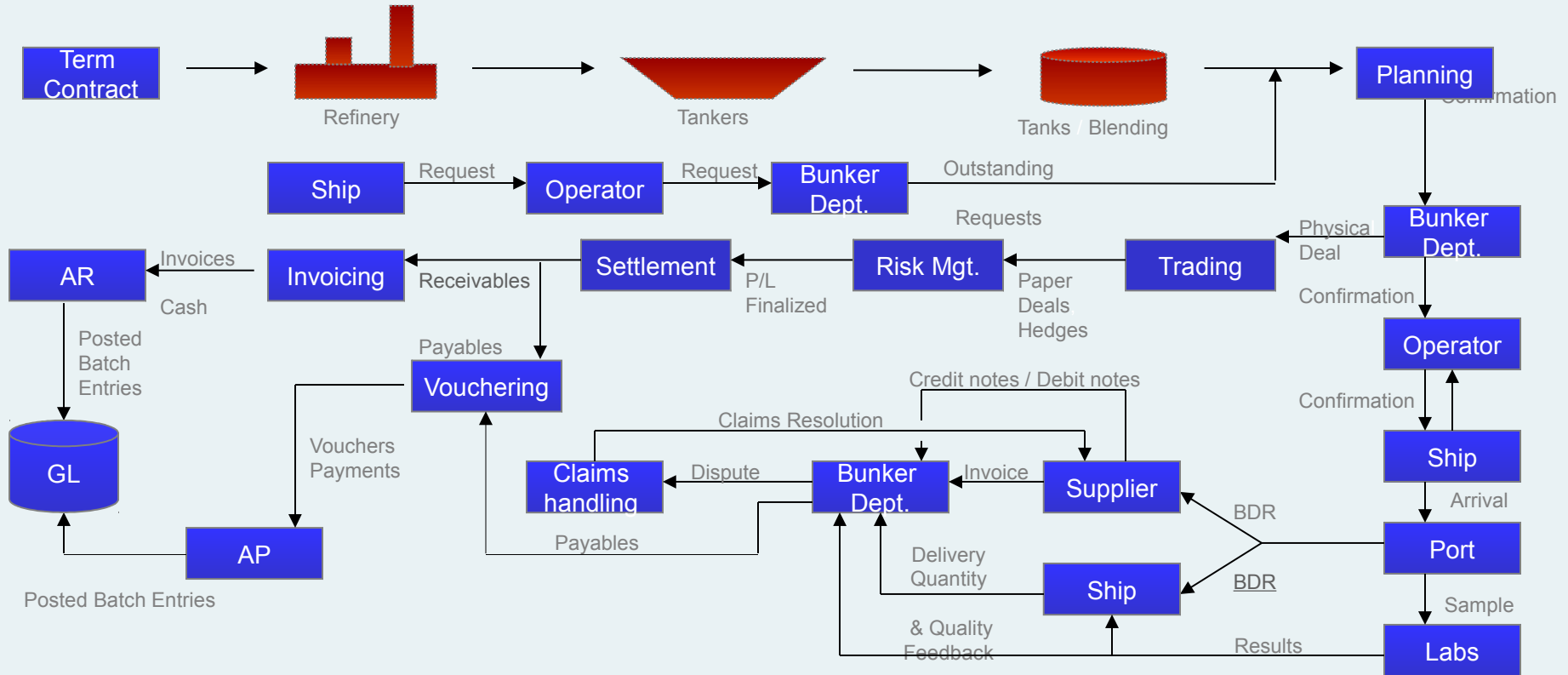
Diesel Request Details				Notes Details			
Status	Quantity	Delv. After	Delv. Before	Fuel Grade	Date	Entered By	Notes
Requested	180	24/06/2012	30/06/2012	DMR01	07/06/2012	Operator	1500mt min sod ex nfx
					04/06/2012	MOTBOPE	Latest plan sent to vessel, as the model has cre
					23/05/2012	MOTBOPE	Latest plan sent to vessel, as the model has cre

Port Details

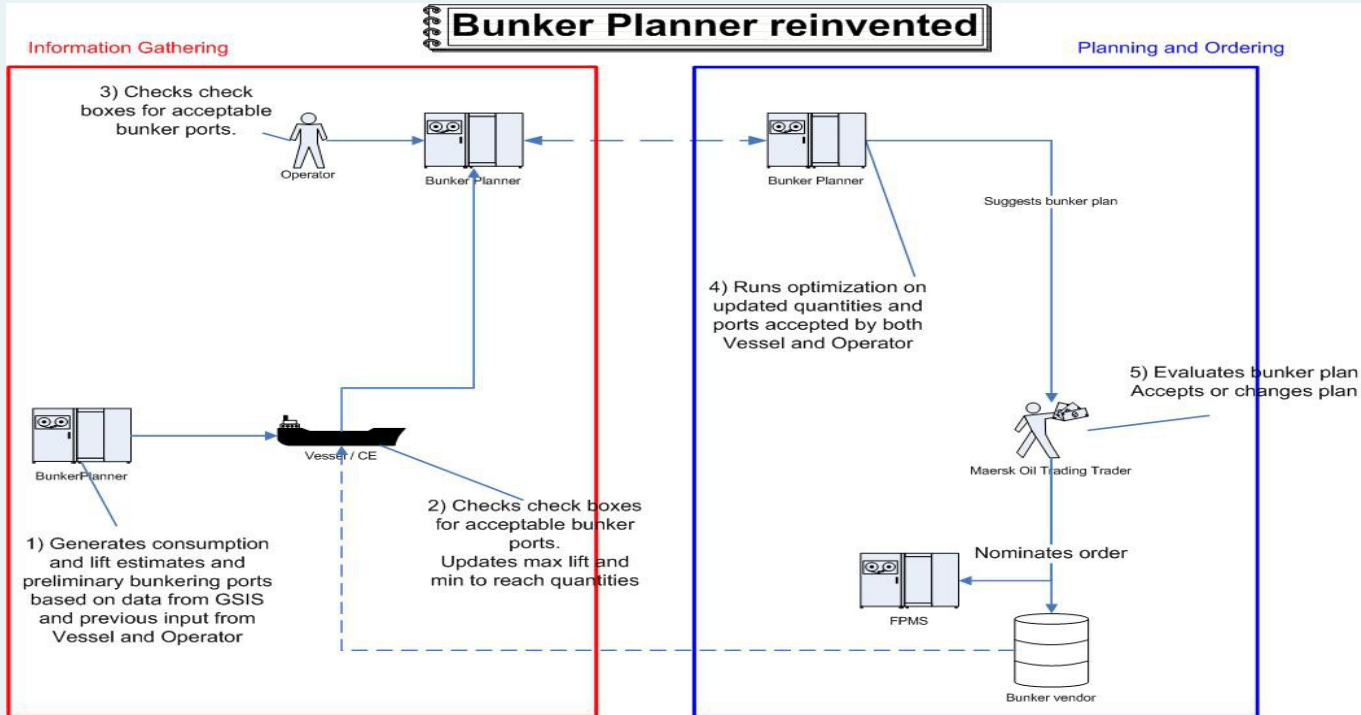
Oper. Ack	Port	HSFO			LSFO			Min LSFO SOD	Total Min SOD	Total Max SOD	Diesel Conf/Reg Lift	Business Addr.	Min Bunker						
		Max Lift W/O Mix	Max Lift W Mix	Est. SOA	Est. Cons	Conf/Est Lift	Safe Port							Max Lift W/O Mix	Max Lift W Mix	Est. SOA	Est. Cons	Conf/Est Lift	Safe Port
<input checked="" type="checkbox"/>	NLRDT	2433	2363	839	490	No	<input type="checkbox"/>	714	1239	130	131	302	<input type="checkbox"/>	0	537	5137	138	neumarmv@	<input type="checkbox"/>
<input checked="" type="checkbox"/>	GBPKS	1263	1263	2412	0	0	<input type="checkbox"/>	889	889	374	68	0	<input type="checkbox"/>	0	542	5137	0	neumarmv@	<input type="checkbox"/>
<input checked="" type="checkbox"/>	DEERV	1263	1263	2412	0	0	<input type="checkbox"/>	975	975	480	86	0	<input type="checkbox"/>	0	547	5137	0	neumarmv@	<input type="checkbox"/>
<input checked="" type="checkbox"/>	USNWK	1256	1256	1894	518	0	<input type="checkbox"/>	1132	1132	331	157	0	<input type="checkbox"/>	0	552	5137	0	hammerlin@	<input type="checkbox"/>



The Big Picture



The Big Picture



How did we get there?

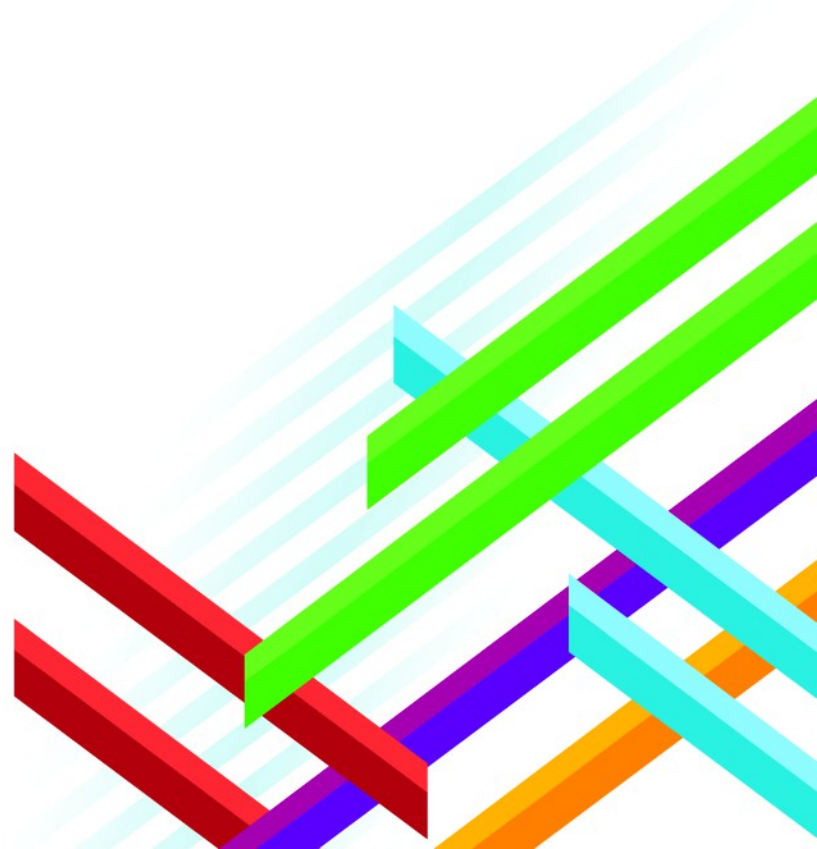
- ▶ **Two simple questions turning into a lot of hard work:**
 - Can we do it?
 - Will it work?
- ▶ **From stand alone hand held model to seamless integration in application environment**
 - Requirement specification
 - Design specification
 - Vendor selection
 - Budgeting
- ▶ **Trial runs and verification**
 - Interim solution, run manual in parallel
 - Evaluate – and be happy.
 - 11 vessels in H2 2008 -> documented savings 2.8 mio USD
 - 10 other vessels in H1 2009 -> documented savings 1.8 mio USD
- ▶ **Execute**

Additional benefits and future projects

- **Increased lead time on bunker requests helping the traders to achieve better prices**
- **Average bunker load has decreased thereby reducing the funding cost and tied up capital**
- **Forecasting, better decision basis for traders when negotiating contracts**
- **Increased transparency**
- **What-if analysis.**
 - **What if we can get a better price in some port**
 - **What if a vessel can use a cheaper bunker type**
 - **What if the reserve requirement is changed**
 - **What if new SECAs are introduced**
 - **Etc.**

Optimization applied to traditional business

Eddie Griffiths



**Dona Center, Copenhagen, 8th
August 2013**

Eddie Griffiths - How ILOG Optimisation impacted the Lafarge Aggregates business

- **The story of how an internal team delivered significant profit improvement using ILOG optimisation tools**
- **Not in the usual high tech sophisticated businesses – in the quarry industry!**

Eddie Griffiths, Optimisation for Everyone, 8th October 2013



Summary

- 2 days guidance from colleagues in Brazil
- 4 days ILOG training
- Developed supply plan optimisation models
- Saved more than £1m per year
- Provided optimised decision support for UK, Poland, Romania and France



Background

- OR with Computing - Nobody did it



- 20 years in IT - Chocolate, Glass, Meat & Dairy and Construction Materials industries

-  **LAFARGE** Aggregates UK

- 1998 - Delivery Scheduling **Optimisation** Project
- Supply Chain Performance Manager



Brazil visit

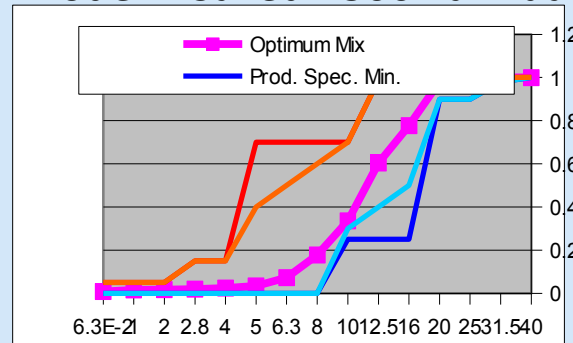
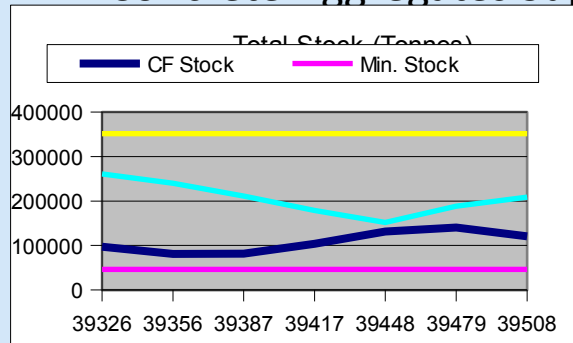
- 2007 – Lafarge Cement, Belo Horizonte, Brazil
- Antonio E Rezende - Flow Allocation Model
- Lots of useful lessons learned
- Back in the UK with - awareness, proof, examples & knowledge
- In-house optimisation



FAM

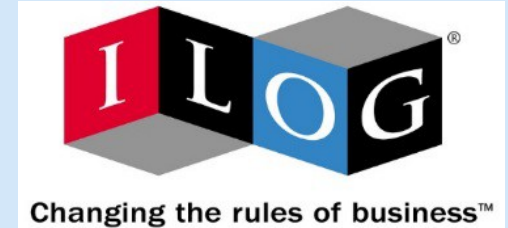
Small beginnings

- Excel Solver:
 - Rail Stock Planning – Achieved year end working capital targets
 - Product Formulation – Released more 10MM for external sale
- Frontline Premium Solver Platform:
 - Concrete Aggregates Supply Model – Saved £300k annual costs



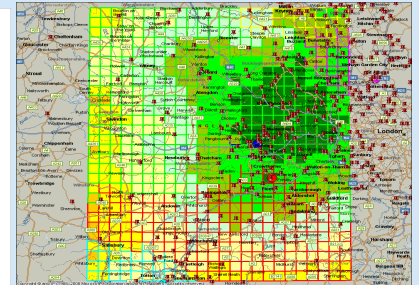
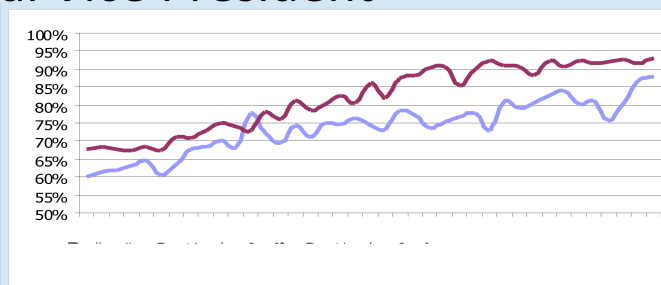
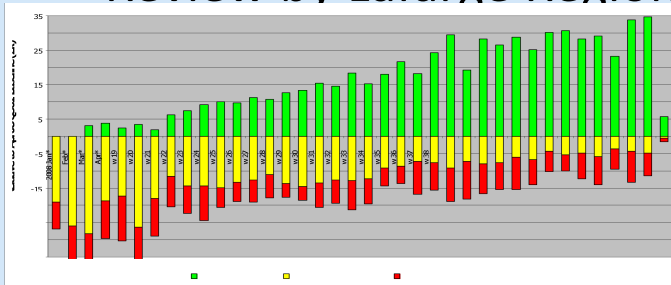
ILOG Optimisation tools

- Upgraded to ILOG CPLEX
 - Excel/Access
 - More complex rules
 - 20 minutes down to 20 seconds
- 4 days training
- Consultancy budget



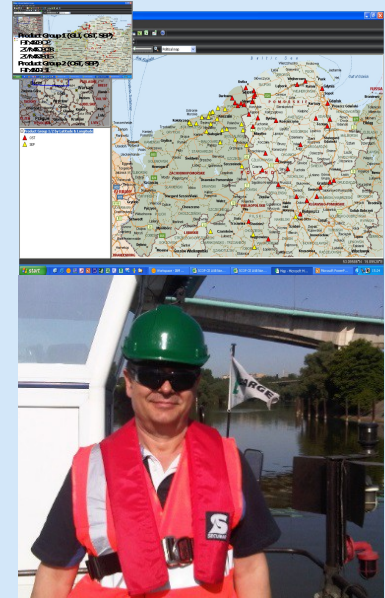
Development in stages

- Added quarry product mix optimisation – £300k
- Strategic closures & crushed rock fines – £200k
- Cash targets, more closure & fixed outlets – £500k
- Railhead footprint analysis, special sands, high PSV, regional closure plans, ...
- Review by Lafarge Regional Vice President



Beyond Lafarge UK

- Poland – S&G - €150k
- Romania - Bucharest concrete & railheads
- France - Seine Barges
- Lafarge Group Logistics Consultant - Brazil, South Africa, Portugal, Greece, Poland, Romania, Ukraine and Malaysia
- Lafarge Tarmac footprint



Summary of learnings

- Optimisation works
- The barriers to entry have all gone – data, computers, tools, knowledge & skills
- Options – Package, consultancy or in-house
- 90%-95% of the work is data (input & output)
- Produces both answers and questions
- Generic project issues
- Tools improving



ODME

Summary

- What do you need to start optimising? – awareness, proof, examples & knowledge
- Borrowed slogans



- Everyone can optimise – Even ‘Flintstones’
- Soon everyone will be doing it – When will you?





Eddie Griffiths

I am so convinced that everyone will be using optimisation

- I staked my future on it
- I left Lafarge and started my own company

Gracias
Spanish

धन्यवाद
Hindi

多謝
Traditional Chinese

Grazie
Italian

ขอบคุณ
Thai

Thank You

Спасибо
Russian

Tak
Danish

多谢
Simplified Chinese

Merci
French

ありがとうございました
Japanese





Commerce

Din mening er guld værd – husk at udfylde evalueringsskemaerne efter hver session.

- Du kan også evaluere eventet på vores event-app: **IBM Solution Connect**

Besøg sponsorerne i Expo-området – de er klar til sprænge rammerne sammen med din virksomhed



#IBMSB13 – del dine oplevelser

