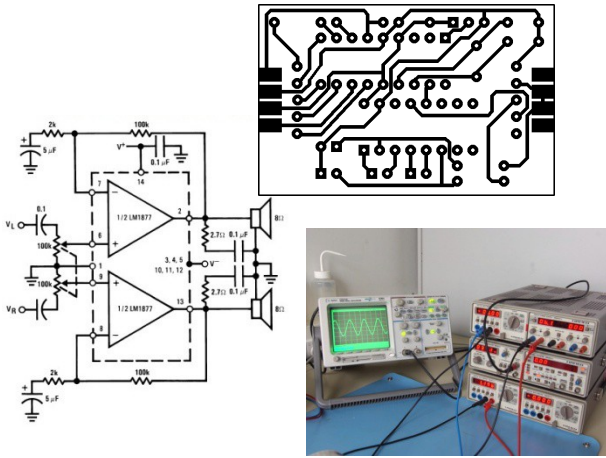




My first steps in SE

Andrea Angelini
Rome, 29/11/2012

Who am I? background



- Technical expert in Electronics & Telecommunications (2003)
 - Theory
 - Electronic circuit design and testing
 - Microcontroller programming



Texas Blues Man - SRV
Eric Dee

- Musician (since fourteen)
 - Acoustic/Electric guitar player
 - Harmonica
 - Ukulele

$$\nabla \cdot \mathbf{E} = \frac{\rho_v}{\epsilon} \quad (\text{Gauss' Law})$$

$$\nabla \cdot \mathbf{H} = 0 \quad (\text{Gauss' Law for Magnetism})$$

$$\nabla \times \mathbf{E} = -\mu \frac{\partial \mathbf{H}}{\partial t} \quad (\text{Faraday's Law})$$

$$\nabla \times \mathbf{H} = \mathbf{J} + \epsilon \frac{\partial \mathbf{E}}{\partial t} \quad (\text{Ampere's Law})$$

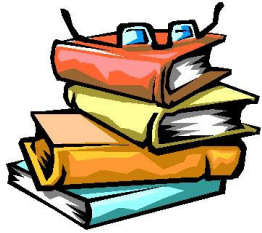


- Second level degree in Applied Physics (2009)
 - Theory
 - Laboratory tests on thick PZT film
 - Transducers prototype development
- Work experience at Tec Eurolab (2006)
 - Industrial metrology
 - Material Analysis

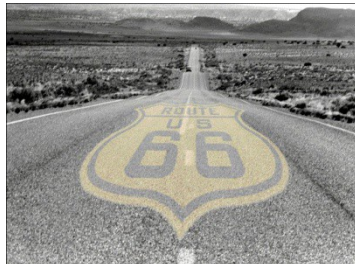
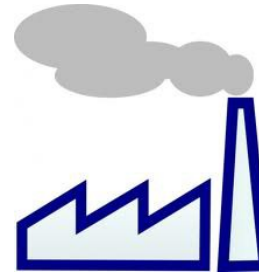
Who am I? after the University



Maintenance of the Ghirlandina Tower, 2009 Modena.



"Think partner" by Hans-Jörg Limbach, 1980, Stuttgart.



**"Nothing behind me,
everything ahead of me,
as is ever so on the road."**
Jack Kerouac, *On the Road*



What do I do? today



[Andrea Angelini](#)
Position: Global Expert Advisor C
Functional Area: Science & Engineering
CV - System Engineering V,
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Mobile:
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[vCard](#)



System Engineer Validation at Tetra Pak

- From Requirements to Product Release
 - Requirements consolidation and validation
 - Risk analysis and FMEA
 - Verification and Validation activities
- Test Methods & Statistical Analysis
 - Test Methods Development
 - Statistical Data & Signal Analysis
 - Probabilistic risk assessment

First (real) work experience the Impact

- Specific knowledge not enough
- Complex work environment
- Be always in rush
- Shot time deliverables Vs. Quality
- Somebody forgot the scientific method

study & homework
still there

teamwork &
power games

the days before the
exams

the exams

calssmates

First (real) work experience

what is the System?

- The Package
- The Filling Machine
- The Packaging Line
- The Package at the Supermarket

First (real) work experience what is a System Engineer?

- An engineer with a full knowledge of the System
- An engineer able to design the whole System
- An engineer that has a extraordinary experience on the System
- An orchestra conductor (cit.)
- A wizard that use magic ingredients to make thinks work



To be or not to be... an Engineer

An **engineer** is a **professional** practitioner of **engineering**, concerned with applying **scientific knowledge**, **mathematics** and **ingenuity** to develop solutions for technical, social and economic problems. Engineers design materials, structures and systems while considering the limitations imposed by practicality, safety and cost.^{[1][2]} The word *engineer* is derived from the **Latin** roots *ingeniare* ("to contrive, devise") and *ingenium* ("cleverness").^{[3][4]}

Cit. Wikipedia

A **scientist**, in a broad sense, is one engaging in a systematic activity to acquire knowledge. In a more restricted sense, a scientist is an individual who uses the **scientific method**.^[1] The person may be an expert in one or more areas of **science**.^[2] This article focuses on the more restricted use of the word. Scientists perform research toward a more comprehensive understanding of **nature**, including physical, mathematical and social realms.

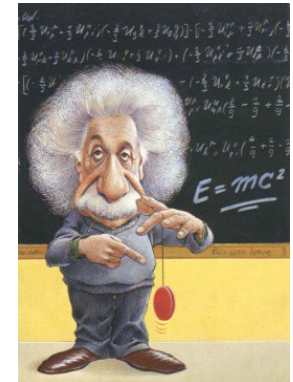
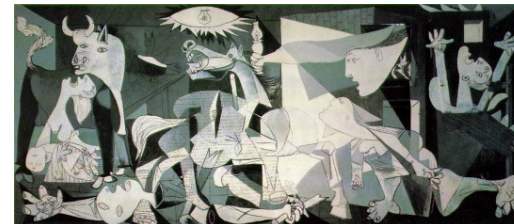
Cit. Wikipedia



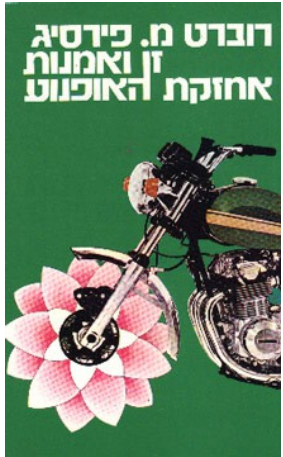
Kitty Joyner, electrotechnical engineer at Langley Research Center, 1952.



“Henri Poincaré: the unlikely link between Einstein and Picasso”
Arthur I Miller



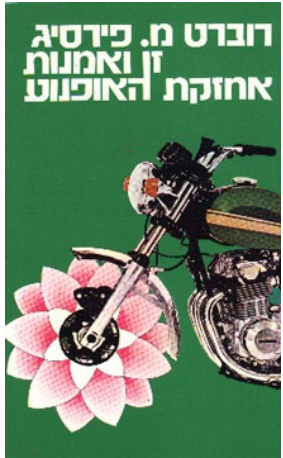
Classic or Romantic between logic and instinct



***Zen and the Art of Motorcycle Maintenance* 1974**
Robert M. Pirsig

- Although motorcycle riding is romantic, motorcycle maintenance is purely classic.
- Logic presumes a separation of subject from object; therefore logic is not final wisdom. This is Zen. This is my motorcycle maintenance.
- The number of rational hypotheses that can explain any given phenomenon is infinite.
- The law of gravity and gravity itself did not exist before Isaac Newton ...and what that means is that that law of gravity exists nowhere except in people's heads! It 's a ghost!
- The solutions all are simple... after you have arrived at them. But they're simple only when you know already what they are.
- Talk about rationality can get very confusing unless the things with which rationality deals are also included.

Classic or Romantic only pieces of steel?



***Zen and the Art of Motorcycle
Maintenance 1974***
Robert M. Pirsig

- That's all the motorcycle is, a system of concepts worked out in steel. There's no part in it, no shape in it, that is not out of someone's mind
- The motorcycle is primarily a mental phenomenon. ...steel can be any shape you want if you are skilled enough, and any shape but the one you want if you are not.
- Is it hard? Not if you have the right attitudes. Its having the right attitudes that's hard.”

Cit. Wikiquote

“Art is anything you can do well. Anything you can do with Quality.”

Robert M. Pirsig

What is Quality? Procedures



- NASA called it the most successful manned flight ever achieved.
- First mission on which the Lunar Roving Vehicle was used.
- Checklists (Standard Mode) are the procedures to follow for a complete moon landing mission:



480-13C

NASA NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

* (JULY 26 LAUNCH) 131
* APOLLO 15 R-2
* CSM 112 SN 615
CHANGE C

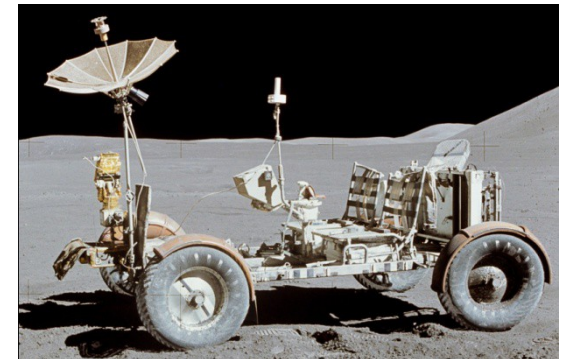
* CSM LAUNCH
CHECKLIST

PREPARED BY

GUIDANCE & CONTROL PROCEDURES SECTION
SYSTEMS PROCEDURES BRANCH
CREW PROCEDURES DIVISION

MANNED SPACECRAFT CENTER
HOUSTON, TEXAS

JULY 9, 1971



What is Quality? Procedures



- Actions
- Timings
- Notes

L
2-1

BOOST PREPARATION

-20:00 Change X STABLE MEMBER AZIMUTH, if necessary:

```
*V78E
*F 06 29 X SM AZ (.01°)*
*V21E
*Load new Azimuth
*PRO
*ALIGN GDC
```

AUTO RCS A/C ROLL (4) - OFF (verify)
 AUTO RCS B/D ROLL B1 & B2 - MNA
 AUTO RCS B/D ROLL D1 & D2 - MNB
 AUTO RCS PITCH A3 & C4 - MNB
 AUTO RCS PITCH C3 & A4 - MNA
 AUTO RCS YAW B3 & D4 - MNA
 AUTO RCS YAW D3 & B4 - MNB

-15:00 CTE UPDATE VERIFICATION
 DC IND sel - BAT C
 DC VOLTS ind - 37-37.5 vdc
 DC IND sel - MNA
 FDAI-1 total att R=90+AZ, P=90, Y=0
 FDAI SCALE - 5/5
 RATE - HIGH
 TRANS CONTR PWR -on(up) (verify)
 RHC PWR DIRECT(2)-MNA/MNB
 CMC MODE - FREE
 BHAG MODE (3) - RATE 1
 RHC #2 - ARMED
 ASTRO LAUNCH OPERATIONS VOICE CHECK
 LMP S BD sw - OFF
 CDR VHF AM sw - OFF
 VOICE CHECK WITH MCCH
 LMP S BD sw - T/R
 CDR VHF AM sw - T/R
 SPS THRUST - NORMAL (locked)
 ΔV THRUST (2) - OFF
 α/PC IND sw - α

L
2-7

BOOST

-00:09 Ignition CMD
 -00:01 L/V ENGINES lts (5) - out
 00:00 LIFTOFF lt - on

*LIFTOFF VERIFIED:
 * If LIFTOFF lt off - push *
 * If NO AUTO ABORT lt on - push*

Clock Running (auto) - report
 MET Resets & starts counting up auto
 P11 auto

+4°/sec P,Y
 +20°/sec R

*NO P11 - Key ENTR *
 START DET & RESET MET

L
2-6

CSM 1-4.- Recommended manual EOI Mission independent
 shutdown velocities. 4/15/71 Final

SHUTDOWN ALTITUDE, h (N. MI.)	INERTIAL VELOCITY, V _i (fps)	ha/hp (N. MI.)
150	25291	150/90
145	25318	145/90
140	25344	140/90
135	25371	135/90
130	25398	130/90
125	25424	125/90
120	25451	120/90
115	25478	115/90
110	25505	110/90
105	25532	105/90
100	25559	100/90
95	25586	95/90
90	25613	90/90
85	25641	90/85
80	25668	90/80
75	25695	90/75
70	25723	90/70

NOTE: Insertion altitude defines cutoff velocity assuming $\dot{h} = 0$ and results in $h = 90 \text{ n mi } (h_a \text{ or } h_p)^{1/2}$ rev. later, example: If $h = 75$, V_i @ cutoff = 25,695 results in a 75/90 orbit.

L
2-7

BOOST

00:00

MODE I

report

00:42

+4°/sec P,Y
 +20°/sec R

ING ~14K(2.3 nm)
 ASE ~25K(4.1 nm)*
 F vlv(RH)-DUMP *

MODE II

H=16.5

P30 MANEUVER L/5-11

SET STARS	PURPOSE
	PROP/GUID
	WT N47
R ALIGN	P TRIM N48
P ALIGN	Y TRIM
Y ALIGN	HRS GETI
	MIN N33
	SEC
	ΔV _X N81
	ΔV _Y
	ΔV _Z
ULLAGE	
	R
	P
	Y
	H _a N44
	H _p
	ΔVT
HORIZON/WINDOW	BT
	ΔVC
	SXTS
	SFT
	TRN
	BSS
	SPA
	SXP
OTHER	LAT N61
	LONG
	RTGO EMS
	VIO
	GET 0.056

- Reference tables
- Report templates

Like our Internal Test Methods

ALTITUDE vs V_i

DATE 5/5/71

DATE 3/29/71

P30 MANEUVER PAD

What is Quality?

methodologies, experience and so on



In the role of SE mindset and outlook

- Have the right aptitude:
 - managing complexity is needed, cannot scare
 - the System is all and nothing
- Gain knowledge, grow motivation
 - to build the pyramid from the base
- Learn Methodologies and Standards
 - summary of best practice
 - helps communication
- Look forward
 - status quo is sometimes easier

In the role of SE personal learning

- Basics of System Engineering & Six Sigma methodologies
- Lot of Statistics
- More about Measurement System Analysis
- The importance of people

but:

- What is a System is still not clear
- System Engineers are different one from each other but they should have something in common...

Thank you for your attention!

